

April 11, 2018

The Board of Commissioners of Public Utilities  
Prince Charles Building  
120 Torbay Road, P.O. Box 21040  
St. John's, NL  
A1A 5B2 Canada

**Attention: Ms. Cheryl Blundon**  
**Director Corporate Services & Board Secretary**

Dear Ms. Blundon:

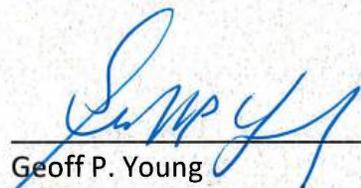
**Re: Investigation and Hearing into Supply Issues and Power Outages on the Island  
Interconnected System - Transmission System and Terminal Station Asset  
Management Execution Report**

Further to the Board's correspondence dated October 13, 2017, attached please find Hydro's annual report on transmission system and terminal station asset management including the status of completion of activities in relation to the 2017 annual plan and information relating to Hydro's 2018 planned activities.

We trust the foregoing is satisfactory. If you have any questions or comments, please contact the undersigned.

Yours truly,

**NEWFOUNDLAND AND LABRADOR HYDRO**



Geoff P. Young  
Corporate Secretary and General Counsel  
GPY/skc

cc: Gerard Hayes – Newfoundland Power  
Paul Coxworthy – Stewart McKelvey  
ecc: Denis Fleming- Cox & Palmer  
Roberta Frampton Benefiel – Grand Riverkeeper® Labrador

Dennis Browne, Q.C. – Browne Fitzgerald Morgan & Avis  
Danny Dumaesque  
Larry Bartlett – Teck Resources Ltd.





Newfoundland and Labrador Hydro's  
Transmission System and Terminal Station Asset Management  
Execution Report

April 11, 2018

*A Report to the Board of Commissioners of Public Utilities*





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- 3 Appendix B – Details of Terminal Station Preventive Maintenance, Overhaul and Replacement
- 4 Criteria
- 5 Appendix C – 2017 Terminal Station and Transmission Line Capital Project Status



1   **1.0   Introduction**

2   On October 13, 2016, the Board of Commissioners of Public Utilities (the Board) requested  
3   Newfoundland and Labrador Hydro (Hydro) provide an annual report on Hydro’s transmission  
4   system and terminal station asset management execution, including the status of completion of  
5   activities in relation to the annual plan and information relating to the following year’s planned  
6   activities.

7  
8   Transmission and terminal station assets provide the means by which generated electricity can  
9   be delivered directly to high voltage customers and to the distribution system, which then  
10   delivers to the attached customers. Hydro maintains equipment for 3,668 km of transmission  
11   lines and 57 terminal stations for the Island Interconnected System. This infrastructure is  
12   composed of numerous types and quantities of assets. Through the application of asset  
13   management activities during the lifecycle of these assets, Hydro works to provide reliable  
14   electricity delivery at the least cost. Within these activities, Hydro:

- 15       •   installs new assets;
- 16       •   refurbishes existing infrastructure and equipment to meet expected operating  
17           conditions;
- 18       •   executes maintenance activities to maintain reliable operations; and
- 19       •   conducts asset assessments to provide appropriately timed refurbishment and  
20           replacement activities of infrastructure and equipment.

21  
22   These activities are conducted within an Asset Management System by Long Term Asset  
23   Planning, Short Term Planning and Scheduling, and Operations and Work Execution personnel.

24  
25   This report provides:

- 26       •   Hydro’s Asset Management Life Cycle Model;

- 1 • roles and activities of the Long Term Asset Planning, Short Term Planning and
- 2 Scheduling, and Work Execution (and Operations ) personnel;
- 3 • background on Transmission and Terminal Station equipment function and asset
- 4 management practices;
- 5 • background on capital related interactions;
- 6 • completion status of 2017 Annual Work Plan Maintenance activities and Capital
- 7 Transmission and Terminal Station projects; and
- 8 • planned 2018 Annual Work Plan Maintenance activities and Capital Transmission and
- 9 Terminal Station projects.

10

## 11 **2.0 Life Cycle of Hydro Asset**

12 At Hydro, new assets are brought into the system through reviews of load growth and new  
13 customer requests, configuration changes for improved reliability, and asset refurbishment, or  
14 renewal based upon condition and/or reduced reliability. The assets are maintained until  
15 condition assessments or asset management practices deem that they are no longer fit for  
16 service, or that the assets are no longer of use for Hydro’s electrical system. Assets are disposed  
17 as per Hydro’s established practices.

18

## 19 **3.0 Roles of Asset Management Personnel**

### 20 **3.1 Long Term Asset Planning**

21 Long Term Asset Planning (LTAP) personnel focus on an asset over its entire life cycle to achieve  
22 reliable, least cost service, and to implement replacement or refurbishment of the asset in a  
23 manner which optimizes its service life while avoiding unacceptable failures. To accomplish this  
24 objective, LTAP works with Hydro’s Engineering Services to establish standards and practices for  
25 equipment and infrastructure installations to meet operating conditions and provide reliable  
26 service, as well as to review the commissioning results of newly installed equipment. LTAP  
27 personnel develop, monitor, and improve maintenance programs and procedures. They

1 implement and monitor condition assessment techniques and incorporate results into asset  
2 maintenance regimes or the timing of capital plans for replacement or refurbishment. LTAP  
3 personnel also incorporate failure analysis corrective actions into the above activities to  
4 improve asset reliability. LTAP is also responsible for establishing and monitoring spare  
5 equipment requirements.

6  
7 To begin an asset's life cycle, LTAP will ensure assets are entered and configured correctly  
8 inside of the computerized maintenance management system, ensure the correct Preventive  
9 Maintenance cycle is communicated to Short Term Planning and Scheduling (STPS) personnel,  
10 and ensure the correct check sheet for the maintenance is used. If required, LTAP personnel will  
11 update the maintenance manual to reflect any new maintenance tactics that may be required.

12

### 13 **3.2 Short Term Planning and Scheduling**

14 Based upon the maintenance procedures and frequencies determined by LTAP personnel, STPS  
15 personnel develop the annual work plan to execute the asset maintenance activities and  
16 schedule execution of the planned and required corrective maintenance work. STPS undertake  
17 the detailed efforts required to schedule and execute this work by determining the human  
18 resources, tools, procedures and equipment that are required and, subsequently, requisition  
19 necessary materials, tools and equipment.

20

### 21 **3.3 Operations and Work Execution**

22 Operations Management (Operations) reviews corrective maintenance work orders to  
23 determine the priority of the work. When approved by Operations, Short Term Planning and  
24 Scheduling will plan and schedule the work order, as appropriate.

25

26 Work Execution personnel focus on the execution of work orders from STSP weekly scheduling  
27 activities. Work Execution assigns human, tool, and equipment resources to have the work

1 completed and is responsible for ensuring the work is completed properly. The work order is  
2 updated with information on activities performed and any completed check sheets are  
3 attached. This information is incorporated into the Asset Management System and used by  
4 LTAP and SPTS to improve maintenance practices and to assess the condition of assets.

5

#### 6 **4.0 Capital Related Interactions**

7 System Planning identifies new infrastructure required due to load growth, new major  
8 customer requests, and electrical system reliability improvements. LTAP personnel identify  
9 asset renewal or refurbishment based upon asset condition assessments, asset management  
10 practices, and/or reduced reliable operation. Condition assessment is normally determined by a  
11 review of completed Preventive Maintenance (PM) and Corrective Maintenance (CM) work  
12 orders as well as formal condition assessments, original equipment manufacturer  
13 recommendations, and other asset-specific criteria or legislative criteria.<sup>1</sup> Once capital work is  
14 identified, it is placed in the long-term plan in the appropriate year for refurbishment or  
15 replacement. LTAP monitors the asset condition and adjusts execution timing, as required.

16

17 For each annual Capital Budget Application submitted for Board approval, the long-term plan  
18 preliminary scope statements, justifications, and estimates prepared have detailed  
19 justifications, detailed scopes and estimates developed. Each project is reviewed by various  
20 groups within Hydro, including Engineering Services, Asset Owners, LTAP, Regulatory Affairs,  
21 and Finance.

22

23 Once the Capital Budget is approved, Project Execution teams (as part of Hydro's Engineering  
24 Services Group) are assigned to execute the projects. The teams ensure appropriate design  
25 standards are followed, all necessary equipment is procured within the right specifications,  
26 equipment and infrastructure is properly installed, commissioning and energization plans are

---

<sup>1</sup> An example would include PCB Management.

1 developed, spare parts are identified for new assets, as-built drawings are completed, and  
2 Operation and Maintenance manuals are made available to LTAP, STPS, and Work Execution.  
3  
4 Once the assets from the project are commissioned and placed into service, the assets are  
5 transitioned to regional staff for operation and maintenance.  
6

## 7 **5.0 Terminal Stations Asset Management**

8 Hydro maintains assets in 57 Terminal Stations as part of the Island Interconnected System,  
9 with some having assets dating back to the late 1960's. These stations contain electrical  
10 equipment, such as transformers, circuit breakers, instrument transformers, disconnect  
11 switches, arresters, and associated protection and control relays and equipment required to  
12 protect, control, and operate Hydro's electrical system.  
13

14 Terminal Stations play a critical role in the transmission and distribution of electricity. Stations  
15 act as transition points within the transmission system and interface points with the lower  
16 voltage distribution and generation systems.  
17

18 The following sections provide a summary of the maintenance, refurbishment and replacement  
19 criteria Hydro uses for Terminal Station assets. Appendix A, *Terminal Station Asset*  
20 *Management Overview*, which was included in the *Terminal Station Refurbishment and*  
21 *Modernization* project in Hydro's 2018 Capital Budget Application, provides additional terminal  
22 station asset management information. Appendix B provides additional information on the  
23 maintenance program for various major asset classes for terminal stations.  
24

### 25 **5.1 Power Transformers and Oil Filled Shunt Reactors**

26 Power transformers are critical components of the power system. Transformers allow the cost-  
27 effective production, transmission, and distribution of electricity by converting the electricity to

1 an appropriate voltage for each segment of the electrical system to allow economic  
2 construction and operation. On the Island Interconnected System, Hydro has 111 power  
3 transformers and three oil-filled shunt reactors, which are 46 kV and above, as well as several  
4 station service transformers at voltages lower than 46 kV.

5  
6 Electrical insulation aging is directly related to transformer operating temperatures and,  
7 therefore, it is critical that transformers operate as cool as possible. Higher operating  
8 temperatures affect the characteristics of the oil, which in turn lowers the strength of the  
9 insulation within the transformer. As a result, critical cooling is checked regularly. Additionally,  
10 it is important for the transformer oil to be tested to ensure acceptable oil quality, strength of  
11 insulation, and acceptable levels of dissolved gases. Doble Tests<sup>2</sup> are performed to measure the  
12 overall insulation of the transformer, as well as the bushings, and helps provide an overall  
13 condition of the unit. A winding resistance test is used to determine if there are any loose  
14 connections or shorted turns inside the transformer. Other important tests are also completed  
15 for the transformer protective devices such as gas relay, winding, and oil temperature relays. In  
16 the event of a low level problem within the transformer, these devices provide a warning alarm.  
17 For more severe conditions, these protective devices can cause breakers to trip, which will  
18 remove the unit from service.

19  
20 Hydro's current replacement criterion for 46 kV (and greater) power transformers is based  
21 upon one of the following:

- 22 1. Degree of polymerization (DP) less than 400 for network transformers and less than 500  
23 for generator step up transformers (in Asset Criticality A);
- 24 2. Uncontrollable gassing, which is an indication of an internal fault;
- 25 3. Forecasted replacement based upon DP value and rate of change of DP; or

---

<sup>2</sup> Doble Tests are high voltage insulation tests that examine the overall integrity of high voltage equipment through power factor and capacitance measurements.

- 1        4. Requirement for major refurbishment in the near-term (to maintain/restore reliability),  
2                but replacement is a lower cost alternative.

3  
4        Due to the aging nature of the transformer fleet in a maritime environment, Hydro has  
5        developed an ongoing refurbishment program to cover bushing replacements, radiator  
6        replacements, oil refurbishment, moisture reduction, on-load tap changer overhaul and leak  
7        repair, transformer leak repair, protective device replacement, transformer painting, and  
8        installation of on-line Dissolved Gas Analysis monitors.

9  
10       **5.2    Circuit Breakers**

11       Circuit breakers operate to complete, maintain, or interrupt current flow under normal or fault  
12       conditions. The failure of a breaker to operate properly may affect reliability and safety of the  
13       electrical system, resulting in failure of other equipment and electrical outages to customers.

14       Hydro has 179 terminal station circuit breakers in service, 69 kV and greater, on the Island  
15       Interconnected System. Hydro has three types of circuit breakers utilized throughout the  
16       system. They are Sulphur Hexafluoride (SF<sub>6</sub>), air blast, and oil-filled circuit breakers.

17  
18       To ensure reliable operation, breaker operating mechanisms are inspected, lubricated, and  
19       tested to ensure low contact resistance and contact opening and closing timing is within  
20       manufacturer's guidelines.

21  
22       SF<sub>6</sub> circuit breakers, 138 kV and 230 kV, are planned for overhaul at 20 years and replacement  
23       at 40 years. SF<sub>6</sub> breakers from 69 to 230 kV are replaced after 40 years or sooner if their  
24       condition dictates. Oil circuit breakers are not overhauled and all are planned for replacement  
25       by 2025 due to the bushings being suspected of containing PCBs greater than 50 parts per  
26       million (ppm). There is also a Federal Government environmental mandate to remove such

1 bushings by 2025. Air blast circuit breakers are no longer overhauled due to execution of a  
2 project to have all air blast circuit breakers replaced by the end of 2020.

3

### 4 **5.3 Instrument Transformers**

5 Instrument transformers convert high voltage and high current into low voltages and currents  
6 for use in protection, control, and metering equipment.

7

8 The majority of Hydro's high voltage instrument transformers are filled with oil for electrical  
9 insulation purposes. If the oil leaks from the device, it could fail. Therefore, visual inspections  
10 are required to find oil leaks and Doble Testing is also used to confirm the high voltage  
11 insulation integrity of the unit.

12

13 It is also common that junction boxes experience corrosion. The older designed junction boxes  
14 were constructed of mild steel and contain secondary wiring and terminal blocks connected to  
15 protection, control, and metering equipment. Severe rusting of these junction boxes could  
16 result in water leaking into the junction box, causing corrosion of electrical terminals and  
17 affecting the reliability of the protection circuits. Transformers with severely corroded junction  
18 boxes are replaced. Replacement units use either aluminum or stainless steel junction boxes.

19

20 Instrument transformers are currently replaced for any of the following reasons:

- 21 1. Severe rusting;
- 22 2. Oil leaks;
- 23 3. Doble Testing indicate failing electrical insulation;
- 24 4. Unit is suspect to contain PCBs greater than 50 parts per million (ppm);
- 25 5. Secondary voltages outside of ratio;

1        6. Current transformer is a 230 kV Asea IMBA; or<sup>3 4</sup>

2        7. Unit 40 years old.

3

#### 4    **5.4    Surge Arrestors**

5    Surge arrestors provide overvoltage protection for equipment resulting from lightning strikes or  
6    switching surges. Arrestor failure is likely to result in a fault. To ensure the devices are reliable,  
7    arrestors are visually inspected for contamination or cracking of the insulator. Arrestors also  
8    undergo Doble Testing to confirm overall condition.

9

10    Arrestors are replaced if:

- 11        • Doble Testing has indicated a failed unit;
- 12        • visual inspection identifies severe contamination or insulator cracking;
- 13        • the arrester type is prone to failure;
- 14        • a transformer with aged arresters is being replaced (consideration will be given to  
15        installing arrester replacement); or
- 16        • arresters are 40 years old.

17

#### 18    **5.5    Disconnect Switches**

19    Disconnect switches are used as isolating devices to enable other equipment to be removed  
20    from service and restored to service safely. It is critical when a switch is required to open or  
21    close that all electrical contacts open or close properly. When high voltage disconnect contacts

---

<sup>3</sup> IMBA is a model of current transformer manufactured by Asea AB.

<sup>4</sup> The failure of a 230 kV, IMBA type current transformer (CT) at the Holyrood Terminal Station in 2010 prompted the engagement of a consultant to provide a CT tear down investigation. One recommendation from the consultant's report was to remove all 230 kV IMBA type CTs within Hydro's system in a planned approach. Following the consultant's recommendation, all IMBA type CTs were identified and included in the instrument transformer replacement program (<http://www.pub.nf.ca/applications/nlh2013capital/files/application/NLH2013Application-Volumell-Report14.pdf>).

1 do not close properly a high resistance connection can occur resulting in overheating of the  
2 contacts. This heating can melt the contacts and damage the switch resulting in breakers to  
3 operate and, depending on the terminal station configuration, cause a customer outage. To  
4 ensure disconnects function, both manually and electrically, visual inspection and infrared  
5 scans are performed. Switches are also lubricated and functionally tested.

6  
7 Replacement of disconnects is primarily decided based upon its condition, identified operating  
8 problems, issues determined during maintenance, and requirement for excessive corrective  
9 maintenance. Secondary prioritization for the long-term plan is based on equipment age of 50  
10 years.

11

## 12 **5.6 Protection and Control Relays**

13 The terminal station protection and control system automatically monitors, analyzes and causes  
14 action by other equipment in the terminal station to occur, such as opening of breakers, to  
15 ensure the safe, reliable operation of the electrical system, or to initiate operation of  
16 equipment when a command is issued by system operators. The protection and control system  
17 also provide indications of system conditions and alarms, and allows the recording of system  
18 conditions for analysis.

19

20 To ensure protective relays operate correctly, relays are tested and recalibrated. As well, during  
21 230 kV breaker PMs, breakers are operated from the protection to ensure the overall system is  
22 verified. After a protection operation on the system, engineering personnel review the  
23 occurrence to ensure protective relaying operated correctly. If there was a malfunction of the  
24 relaying, corrective actions are implemented.

25

26 There are two types of relays used throughout Hydro's system, digital solid state (new and  
27 older vintage) and the older electromechanical design.

1 Historically, protective relays were replaced based on performance, obsolescence, age, and the  
2 inability to provide the desired protection functionality and information required for fault  
3 analysis. Hydro has a protective relay replacement program for electromechanical and obsolete  
4 solid state relaying. Hydro plans to complete the 230 kV related replacement by 2026 and will  
5 develop the plan further to replace the 138 kV and 69 kV related relaying. As well, there are  
6 programs to upgrade alarm systems and breaker failure protection in major terminal stations.  
7 Starting in 2019, Hydro plans to start a program to replace deteriorating transformer tap  
8 changer paralleling controllers.

9

10 The electromechanical and older digital solid state type relays lack features, such as data  
11 storage and event recording capability, therefore modern digital multifunction relays are used  
12 to replace these older style relays. The modern digital multifunctional relays have increased  
13 setting flexibility, fault disturbance monitoring, communications capability, and metering  
14 functionality, and offer greater dependability and security, thus enhancing system reliability.

15

## 16 **5.7 Battery Banks and Chargers**

17 Battery banks and chargers provide direct current power supply to protection and control  
18 equipment, circuit breakers, and disconnect switches. Battery banks are visually inspected for  
19 leaks and contact corrosion, and are tested annually for contact conductance. Discharge testing  
20 is completed for battery banks during factory acceptance testing and is scheduled on critical A  
21 and B flooded cell banks after 10 years of service and every 5 years thereafter.

22

23 Based upon experience, Hydro plans replacement of Flooded Cell battery banks after 20 years  
24 of service and Valve Regulated Lead Acid batteries after 10 years of service. Equipment  
25 condition and operating problems are also considered and equipment is replaced sooner, if  
26 required.

1 **5.8 Capacitor Banks**

2 Capacitor banks are required at various locations on the system to provide voltage control for  
3 different system conditions. These banks are typically made up of capacitor modules in series  
4 and parallel. Capacitor banks are visually inspected for insulating oil leaks or insulator cracking.  
5 Preventive maintenance, which is conducted on a six-year cycle, will clean the capacitor bank  
6 and execute capacitance testing.

7  
8 Hydro replaces capacitor banks based upon condition and will also consider replacement after  
9 the capacitor bank has been in service for 35 years.

10

11 **5.9 Air Systems**

12 Air systems consist of both compressors and air dryers. They are used mainly to supply dry air-  
13 to-air blast circuit breakers. For air blast circuit breakers to operate correctly, air must be  
14 available and dry. Maintenance for compressors and dryers ranges from monthly visual  
15 inspections and cleaning to annual performance and function testing. Overhauls are  
16 undertaken as warranted by equipment condition.

17

18 With the existing condition of the air systems and an on-going program to replace air blast  
19 circuit breakers by 2020, Hydro is not planning to replace air dryers or compressors needed for  
20 those breakers.

21

22 Some SF<sub>6</sub> and Oil-Filled Circuit Breakers use compressed air in the operating mechanism. Any  
23 remaining compressors used for those breakers will be assessed for replacement.

24

25 **5.10 Grounding**

26 The grounding system in a terminal station or distribution substation consists of copper wire  
27 used in the ground grid under the station, gradient control mats for high voltage switches,

1 bonding wiring connecting the structure and equipment metal components to the ground grid  
2 and a crush stone layer. In the event of a line-to-ground fault, electrical potential differences  
3 will exist in the grounding system. If the grounding system is inadequate or deteriorated, these  
4 differences may be hazardous to personnel. These potential differences are known as step and  
5 touch potentials. Effective station grounding reduces these potentials to eliminate the hazard.

6  
7 Hydro will continue with its grounding upgrade program, in which disconnect gradient control  
8 mats have been replaced and grounding systems are upgraded in accordance with  
9 IEEE Standard 80 *IEEE Guide for Safety in AC Substation Grounding*.

10

### 11 **5.11 Insulators**

12 Insulators provide electrical insulation between energized equipment and ground. When an  
13 insulator fails and a fault occurs, a safety hazard to personnel and customer outage may occur.  
14 Terminal stations contain solid core, cap and pin, multi-cone, and suspension type insulators.

15

16 For insulators using porcelain, cement is used in mating the porcelain and metal hardware.  
17 Some older insulators have failed by a phenomenon known as “cement growth”.<sup>5</sup> In such  
18 situations, pieces of falling porcelain are a hazard to personnel and equipment below the  
19 insulator. Also, when an insulator failure causes a fault customer outages may occur. Hydro  
20 replaces identified cement growth insulators in its capital program.

21

### 22 **5.12 Steel Structure and Foundations**

23 Reinforced concrete foundations support high voltage equipment, structures, and bus work.  
24 The majority of these foundations were installed during the original station construction and  
25 most are in excess of thirty-five years of age. Exposure to freeze/thaw cycles and other weather

---

<sup>5</sup> Cement growth is a phenomenon where cement grout expands due to moisture egress, which leads to radial cracks of porcelain suspension insulators.

1 and age can cause deterioration and impact the foundations structural integrity. When routine  
2 visual inspections identify significant damage, refurbishment or replacement of the foundation  
3 is included in Hydro's capital program.

4

5 As well, there is a refurbishment program scheduled to be completed in 2018 to address  
6 corrosion, which could lead to structure failure, between aluminum structures and the concrete  
7 foundations at Holyrood Terminal Station.

8

### 9 **5.13 Control Buildings**

10 The control buildings house protection, control, and Supervisory Control and Data Acquisition  
11 (SCADA) equipment, as well as battery banks and chargers. Control buildings are inspected for  
12 leaks, and general building and life safety condition during 120-day terminal station inspections.  
13 Hydro has an on-going program to address capital deficiencies.

14

### 15 **5.14 Asset Criticality and Spares**

16 Hydro has developed a terminal station asset criticality ranking, based on the health of each  
17 piece of equipment, available alternatives (i.e. parallel transformers), environmental impact,  
18 customer impact, likelihood of breakdown, and cost of repairs, which is considered in  
19 prioritizing maintenance and capital work. Hydro uses similar factors for establishing rankings  
20 for power transformers, circuit breakers, battery banks and chargers, disconnect switches, and  
21 instrument transformers. In 2018, Hydro will continue development of asset criticality rankings  
22 for protection and control assets.

23

24 In 2018 Hydro plans to identify any new terminal station spares for power transformer tap  
25 changers, synchronous condensers at Wabush, and protection and control relays. Procurement  
26 of any identified spares will be completed in 2018 and 2019. Also, Hydro reviews its spare

1 terminal station equipment on a routine basis and takes action or establishes plans to achieve  
2 appropriate spares levels based on the outcome of those reviews.

3

#### 4 **6.0 Transmission Line Asset Management**

5 Newfoundland and Labrador Hydro owns and maintains approximately 583 km of 69 kV; 1264  
6 km of 138 kV; and 1821 km of 230 kV transmission line as part of the Island Interconnected  
7 System, for a total line length of approximately 3668 km. Its 69 kV class lines are of wood pole  
8 construction and its 138 kV class lines are primarily of wood pole and aluminum lattice  
9 construction. The 230 kV class lines are a combination of wood pole and steel lattice  
10 construction. Over half of these assets were constructed in the 1960's and early 1970's.

11

12 Transmission lines are a set of conductors supported by structures that carry electrical power  
13 from generation plants to terminal stations and link terminal stations together, which allows for  
14 the distribution of electricity to customers. A transmission line consists of structures,  
15 conductors, insulators, grounding system, and right-of-ways.

16

17 The subcomponents of a steel structure are the legs, cross-members, and grillage foundations  
18 which are typically fabricated from structural steel angle. These subcomponents are hot-dip  
19 galvanized to ensure extended life. A typical lattice steel structure can last in excess of 70 years.  
20 The subcomponents of a wood pole structure are the poles, cross-arms, and cross braces. These  
21 subcomponents are treated with preservatives to ensure extended life. A typical treated pole  
22 can last in excess of 60 years. Typically treated cross-arms and braces can last in excess of 30  
23 years. The summary of the maintenance, refurbishment, and replacement criteria Hydro uses  
24 for its transmission line assets follows.

1    **6.1    Wood Pole and Steel Structure Line Management Programs**

2    These management programs are the primary means by which Hydro maintains and refurbishes  
3    its transmission lines. These cyclical programs include structure-climbing inspections, wood  
4    pole Resistograph® readings and shell thickness measurements, and visual inspection of  
5    conductors, guying, and foundations. LTAP establish condition-based assessments to identify  
6    and prioritize capital and maintenance corrective activities so as to extend line life expectancy.  
7    The condition based data collected is also used to determine when a total line replacement is  
8    required. As component replacement quantities increase beyond the budgetary framework of  
9    the pertinent line management program, separate capital projects are placed into the long  
10   term plan for line upgrades.

11

12   **6.2    Helicopter Patrols**

13   Helicopter patrols are carried out twice a year on transmission lines. This is a visual inspection  
14   of the transmission line from the air looking for visible defects and right-of-way deficiencies,  
15   such as danger trees. Hydro video records all helicopter patrols, which allows for further  
16   assessment after completion of the patrol. All deficiencies are documented and scheduled for  
17   corrective work.

18

19   **6.3    Ground Patrols**

20   Ground patrols are generally carried out as part of the Wood Pole and Steel Structure Line  
21   Management Programs. Lines exposed to high loading conditions have annual ground patrols.  
22   Patrols conduct visual inspection from the ground to identify, assess, and prioritize deficiencies  
23   to a transmission line and its right-of-way. Identified deficiencies are documented and  
24   scheduled for corrective work.

1 **6.4 Infrared Inspections**

2 Hydro's completes infrared scanning of connections on dead-end structures on all transmission  
3 lines. All deficiencies are documented and scheduled for corrective work.

4  
5 **6.5 Wood Pole Treatment**

6 Preservative treatment is added to the poles to extend their service life through the Wood Pole  
7 Line Management Program.

8  
9 **6.6 Right-of-Way Maintenance**

10 A transmission line runs along a corridor typically referred to as a "right-of-way". The width of  
11 the right-of-way depends on the voltage class of the transmission line, or if several lines run  
12 through the same corridor. Uncontrolled vegetation growth may eventually lead to outages due  
13 to conductor contact, or travel access restrictions on the right-of-way due to thick brush. During  
14 transmission line inspections, tree height and vegetation growth are noted in addition to areas  
15 that need repairs, such as washouts. The work to control vegetation is prioritized based on  
16 condition. Hydro utilizes a combination of cutting and spraying to control vegetation growth on  
17 its right of ways. Hydro performs vegetation control on approximately 10% of its right-of-ways  
18 per year with 60% of the annual program involving vegetation cutting, and the remaining 40%  
19 of the vegetation sprayed with herbicide.

20  
21 **6.7 Asset Criticality and Spares**

22 Hydro has developed a transmission line asset criticality ranking based on the health of each  
23 piece of equipment, available alternatives (i.e. radial lines), environmental impact, customer  
24 impact, likelihood of breakdown, and cost of repairs, which are considered in prioritizing  
25 maintenance and capital work. Rankings have been established for all transmission lines using  
26 this approach.

1 Hydro reviews its spare transmission materials on a routine basis. From those reviews it takes  
2 action or establishes plans to achieve appropriate spares levels.

3

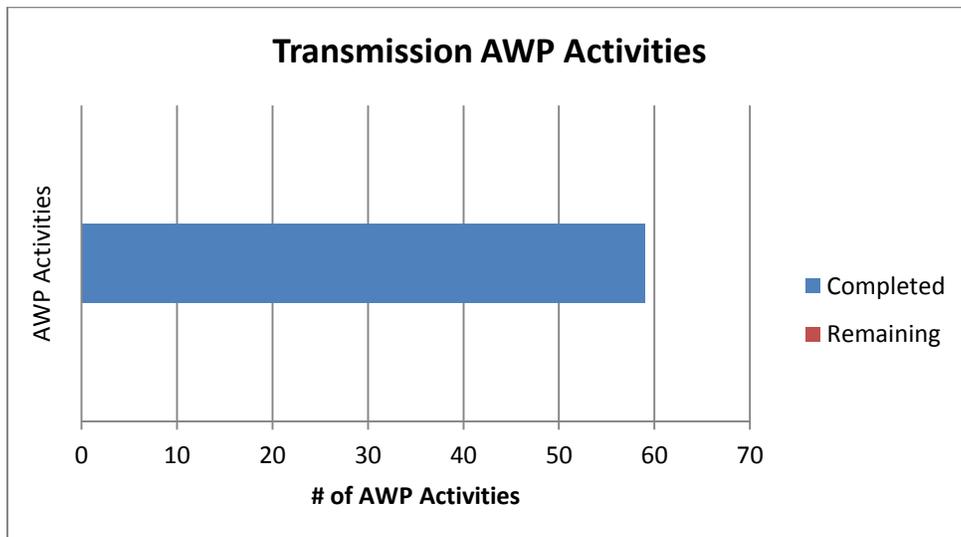
#### 4 **7.0 Status of Planned 2017 Transmission and Terminal Station Activities**

5 The completion status of the Annual Work Plan (AWP) and Winter Readiness (WR) activities for  
6 transmission and terminal station facilities on the Island Interconnected System is summarized  
7 in the sections to follow.

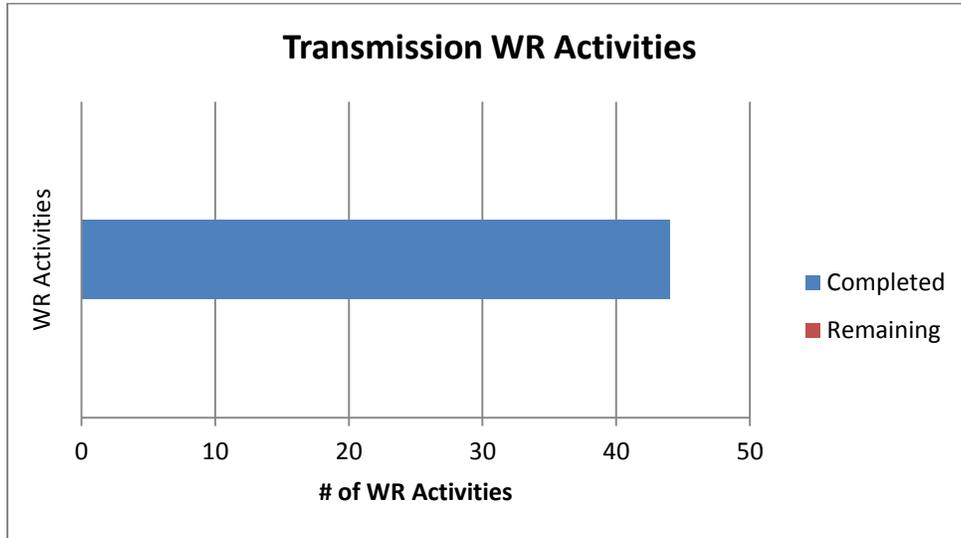
8

#### 9 **7.1 Transmission**

10 As shown in Figures 1 and 2, Hydro completed 100% of its planned 2017 transmission AWP and  
11 WR activities.



**Figure 1: Transmission – AWP Activities (December 31, 2017)**



**Figure 2: Transmission – WR Activities (December 31, 2017)**

- 1 The following is a summary of the Transmission activities completed in 2017:
- 2
  - Completion of TL 267 (in-service) from Bay d’Espoir to Western Avalon.
- 3
  - Completed the interconnection of TL 269 from Granite Canal to Bottom Brook.
- 4
  - Completed the interconnection of TL 270 from Granite Canal Plant to Granite Canal
- 5 Station.
- 6
  - Relocation of section of TL 227 as a result of the landslide near Sally’s Cove (year two).
- 7
  - Replaced Aircraft Markers at Grand Lake Crossing on TL 228.
- 8
  - Completed the following Wood Pole Line Management Inspections and Refurbishments.
- 9
  - Inspection on lines TL 203, TL 212, TL 219, TL 220, TL 227, TL 241, TL 250, TL 251,
- 10 TL 252, TL 261 and L 1301
- 11
  - Refurbishment on lines TL 201, TL 203, TL 212, TL 219, TL 232, TL 244, TL 250,
- 12 TL 251, and L 1301.
- 13
  - Steel Line Inspection Program Inspections completed in 2017.

**Table 1: 2017 Steel Line Climbing/Ground Inspections Completed**

Line #	Climbing Inspection (Structures)	Ground Patrol (Structures)
TL 202	70-87, 173-190	70-87
TL 204	41-50, 166-187	41-50, 174-204, 23-44
TL 205	84-104	84-125
TL 206	70-87, 174-191	70-87
TL 207	16-30	1-30
TL 208	26-46	
TL 211	57-70	57-70
TL 212	1-73	1-73
TL 214	184-228, 275-355	184-228, 275-355
TL 217	181-210	113-168
TL 228	37-54	
TL 231	44-54, 161-177	44-54, 64-84, 176-210
TL 236	24-29	1-56
TL 237	1-18	73-108
TL 242	49-60	50-74
TL 247	417-430, 112-148	
TL 248	55-72	55-72

**1 7.2 Terminal Stations**

- 2 As shown in Figures 3 and 4, Hydro completed 97.9% of its planned 2017 terminal station AWP  
 3 and 99.7 % of its WR activities as of December 31, 2018.

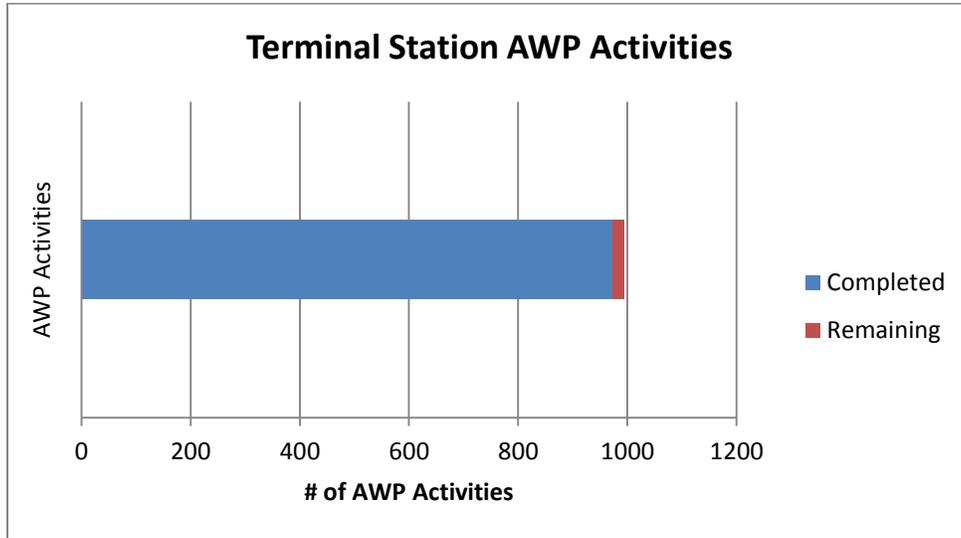


Figure 3: Terminal Stations – AWP Activities (December 31, 2017)

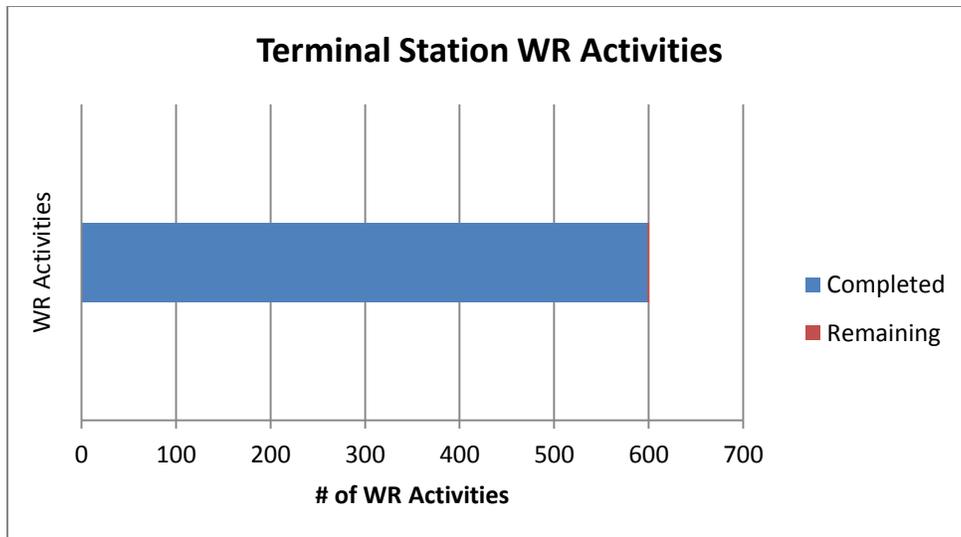


Figure 4: Terminal Stations – WR Activities (December 31, 2017)

- 1 The following is a summary of the Terminal Station activities completed in 2017:
- 2     • Interconnection of new transmission line TL 267 (in-service) at Bay d’Espoir and Western
- 3     Avalon.

- 1 • Splitting and interconnection of lines (TL 242, TL 217, and TL 201) to place Soldiers Pond  
2 Terminal Station in service for Lower Churchill Project.
- 3 • Interconnection of a new 230 kV AC stations at Bottom Brook and Granite Canal to  
4 accommodate new TL 269 and Emera DC link.
- 5 • Completed 24 Six-Year Breaker Maintenance procedures.
- 6 • Operated all 69 kV and above circuit breakers once throughout the year and operated  
7 from the protection system during 11 Six Year 230 kV Breaker Maintenance procedures.
- 8 • Completed 23 Six-Year Power Transformer Maintenance procedures and 23 Six-Year  
9 Power Transformer Doble Maintenance procedures.
- 10 • Completed Oil Quality and Dissolved Gas Analysis Program for power transformers and  
11 tap changers.
- 12 • Completed 101 Disconnect Switch Preventive Maintenance procedures
- 13 • Completed Six-Year Protection and Control Maintenance procedures at 9 stations.
- 14 • Completed 67 Six-Year Instrument Transformer Doble Maintenance procedures.
- 15 • Completed infrared scans at all terminal stations.
- 16 • Completed annual battery maintenance at all terminal stations.
- 17 • Replaced seven circuit breakers with two being air blast circuit breakers replacements.  
18 Also removed four air blast breakers at Bottom Brook due to being replaced by the new  
19 Emera breakers in the new 230 kV AC station. Four new breakers were installed in Bay  
20 d'Espoir and a new Gas-Insulated Substation (GIS) was installed at Western Avalon for  
21 the interconnection of TL 267.
- 22 • Completed for power transformers: two oil refurbishments, one radiator replacement,  
23 48 bushing replacements on eight transformers, four corrosive sulfur remediations,  
24 installation of six online gas monitors, and 39 arrestor replacements.
- 25 • Replaced 12 disconnect switches.
- 26 • Replaced 15 instrument transformers.
- 27 • Replaced protective relays for eight transmission lines.

1 The following is also an update on planned 2017 maintenance items shown as not completed in  
2 Hydro's January 19, 2018 Winter Readiness update to the Board regarding *The Board's*  
3 *Investigation and Hearing into Supply Issues and Power Outages on the Island Interconnection*  
4 *System — Winter Readiness Planning Report — Update.*

5

6 1. Corrective maintenance on B2B3-1 230 kV Disconnect Switch in Bay d'Espoir is deferred  
7 until 2018 because systems conditions at the time the job was originally scheduled did  
8 not allow for the work on the disconnect switch. These system conditions still persist.  
9 The work will be rescheduled in 2018 when the system loading and conditions allow for  
10 the work to be completed.

11

12 The motor operator does not work but this disconnect switch can still be operated  
13 manually.

14

15 2. Work to replace the copper braids on Disconnect Switch B2B3 at Bottom Brook is  
16 deferred until 2018 because the work could not be completed as planned due to  
17 switching requirements during energization of transformers T3 and T1. The work will be  
18 rescheduled in 2018 when the system loading and conditions allow for the work to be  
19 completed.

20

21 Infrared scans have been performed on the braid connections and no issues were  
22 reported. If this normally open disconnect is closed again during the winter, a second  
23 infrared scan, and additional scans, if required, will be completed to ensure no issues  
24 with the braid connections.

25

26 These two items will be completed in the 2018 AWP.

1 **7.3 Status of 2017 Terminal Station and Transmission Line Capital Projects**

2 Appendix C identifies the capital projects that included planned construction completion in  
 3 2017 for assets in terminal stations and on transmission lines, and indicates the completion  
 4 status of each. Table 2 summarizes the completion status of these projects by asset category.

**Table 2: Status of Capital Projects with Planned Construction Completion in 2017**

<b>Asset Category</b>	<b>Complete</b>	<b>Partially Complete/Deferred</b>	<b>Incomplete</b>	<b>Total</b>
Transmission Lines	2	1	0	<b>3</b>
Terminal Stations	11	11	0	<b>22</b>
<b>Total</b>	<b>13</b>	<b>12</b>	<b>0</b>	<b>25</b>

5 Some elements of work in the Terminal Station and Transmission Line Asset Categories have  
 6 been deferred to 2018. These are mostly a result of unforeseen events including reprioritization  
 7 of work to accommodate the major projects (TL 267, Labrador-Island Link, and the Maritime  
 8 Link), availability of internal Engineering and Construction resources and unavailability or  
 9 shortening of outage windows required to execute work. The deferred work included two  
 10 poles, two cross arms and one cross brace on TL 203, the installation of frequency monitors at  
 11 three locations, transformer refurbishments at five of 16 terminal stations, two of 18 breaker  
 12 replacements, four of eight protection upgrades, three of 15 disconnect switch replacements,  
 13 data alarm upgrades at Stony Brook, breaker fail protection at three sites, fire suppression  
 14 system at Bay d’Espoir and three of 19 instrument transformers. While this work has been  
 15 deferred, Hydro determined that these deferred activities would not significantly impact  
 16 reliability of the Island Interconnected System for winter 2017-2018. Details regarding the  
 17 cause of the deferrals, as well as the risk and mitigation through the winter are provided in the  
 18 Notes Section of Appendix C.

1 **8.0 Planned 2018 Transmission and Terminal Station Activities**

2 **8.1 Transmission**

3 As shown in Figures 5 and 6, Hydro has completed 44% of its planned 2018 transmission AWP  
4 activities and 0% of its 2018 WR activities as of March 24, 2018.

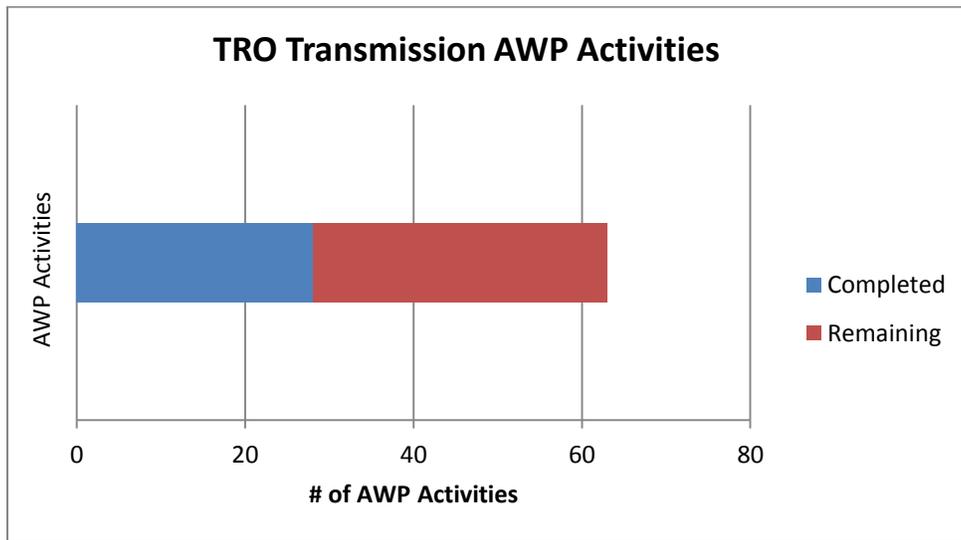


Figure 5: Transmission – AWP Activities (March 24, 2018)

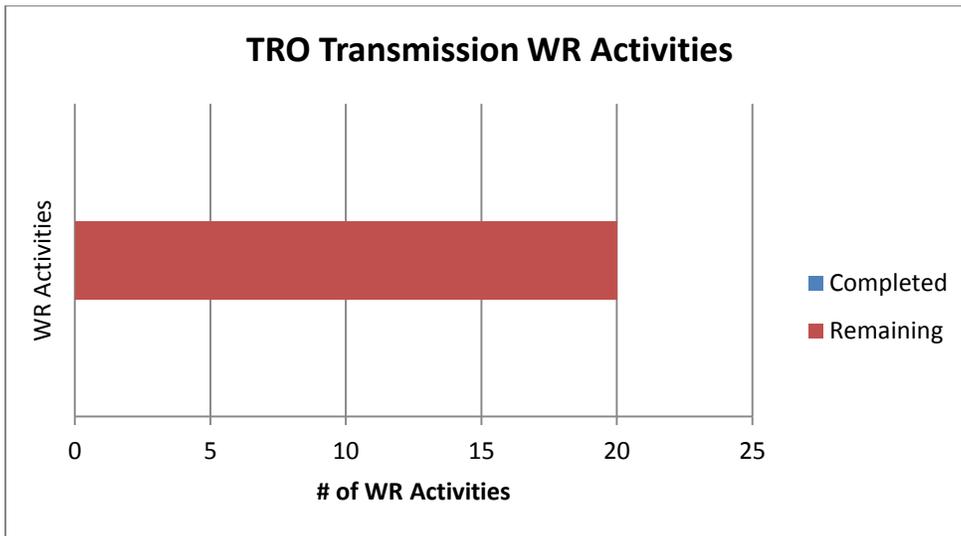


Figure 6: Transmission – WR Activities (March 24, 2018)

- 1 The following is a summary of the Transmission work plan activities scheduled for 2018:
- 2     • Complete TL 267 (environmental rehabilitation and project close-out) from Bay d’Espoir
- 3         to Western Avalon.
- 4     • Replace Insulators TL 227
- 5     • Wood Pole Line Management Inspections and Refurbishments.
- 6         ○ Inspection on lines TL 219, TL 252, TL 253, TL 223, TL 220, TL 225, TL 241, TL 239,
- 7             TL 256, and L1301
- 8         ○ Refurbishment on lines TL 203, TL 212, TL 219, TL 220, TL 227, TL 234, TL 241,
- 9             TL 250, TL 251, TL 261, and L 1301
- 10     • Steel Line Inspection Program Inspections.

**Table 3: 2018 Steel Line Climbing/Ground Inspections**

<b>Line #</b>	<b>Climbing Inspection (Structures)</b>	<b>Ground Patrol (Structures)</b>
TL 202	88-103, 191-208	103-136, 70-87
TL 204	51-60, 182-197	45-66, 142-173
TL 205	105-125	126-167
TL 206	88-103, 192-211	103-136, 288-325
TL 207	1-15	1-30
TL 208	1-25	1-46
TL 211	71-84	84-111
TL 212	370-436	
TL 214	1-45, 275-355	167-222, 275-355
TL 217	201-225	156-207
TL 228	55-72, 189-200	113-150, 250-278
TL 231	55-65,195-211	43-63, 141-175
TL 236	30-35	1-56
TL 237	19-36	109-144
TL 242	64-71	43-57
TL 247	403-416, 149-185	150-224, 372-410
TL 265	1-5	
TL 268	1-5	
TL 248	73-90	113-150

1 **8.2 Terminal Stations**

- 2 As shown in Figures 7 and 8, Hydro has completed 23% of its planned 2018 terminal station
- 3 AWP activities and 0% of its 2018 WR activities as of March 24, 2018.

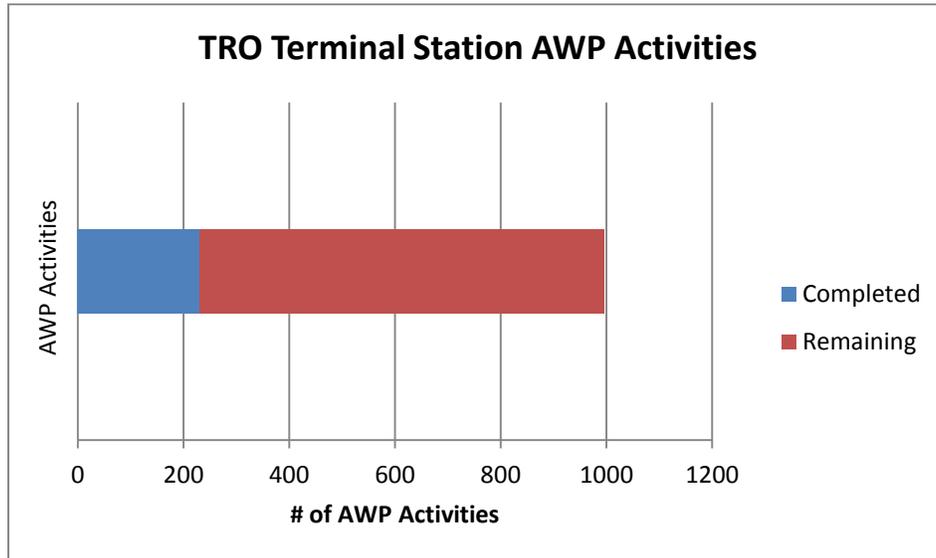


Figure 7: Terminal Stations – AWP Activities (March 24, 2018)

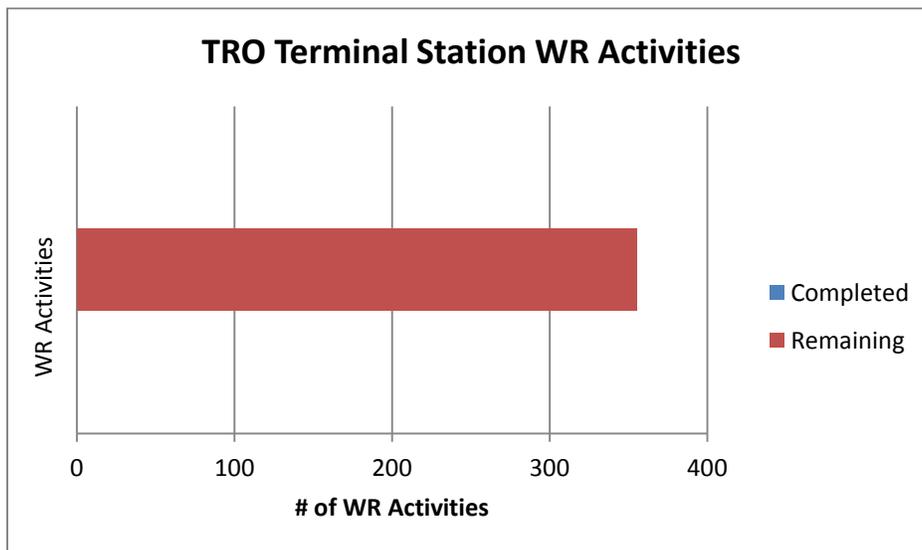


Figure 8: Terminal Stations – WR Activities (March 24, 2018)

1 The following is a summary of the Terminal Station work plan activities scheduled for 2018:

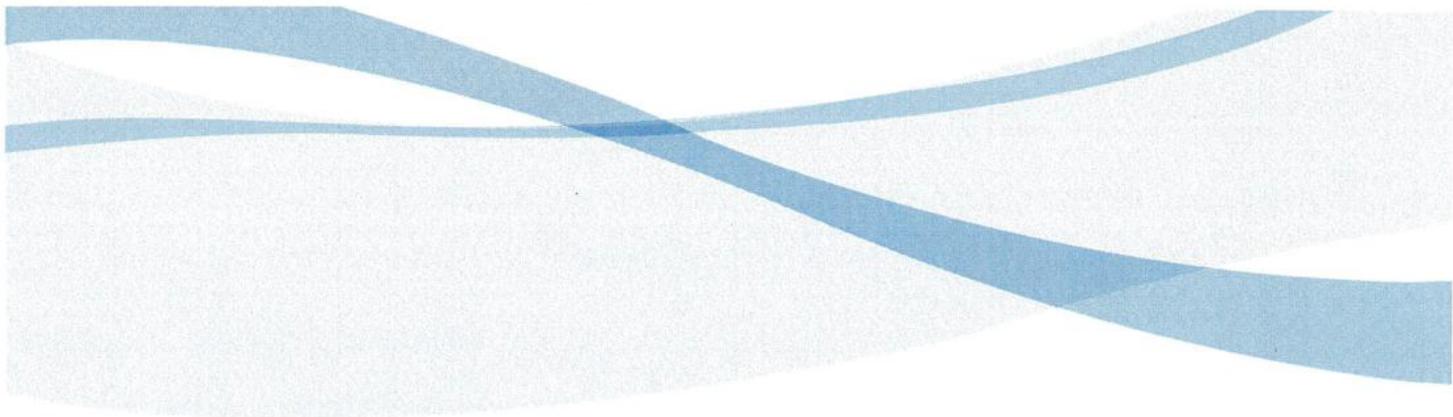
- 2 • Relocate transmission line TL 231 from Bay d’Espoir Terminal Station 1 to Bay d’Espoir  
3 Terminal Station 2.
- 4 • Relocate transmission line TL 208 to new Gas-Insulated Substation (GIS) at Western  
5 Avalon Terminal Station.
- 6 • Complete 23 Six-Year Breaker Maintenance procedures.
- 7 • Replace 12 breakers; nine of which are to replace air blast circuit breakers. The Western  
8 Avalon and Bay d’ Espoir Terminal Stations will be reconfigured to eliminate two air  
9 blast breakers.
- 10 • Operate all 69 kV and above breakers once and operate six 230 kV breakers from the  
11 protection during Six-Year Breaker Maintenance.
- 12 • Complete 18 Six-Year Power Transformer Maintenance procedures and Six-Year Power  
13 Transformer Doble Maintenance procedures.
- 14 • Complete Oil Quality and Dissolved Gas Analysis Program for power transformers and  
15 tap changers.
- 16 • Complete for power transformers: four oil Refurbishments, five radiator replacements,  
17 three tap changer upgrades, 43 bushing replacements on seven transformers, three leak  
18 refurbishments, and install seven online gas monitors.
- 19 • Complete annual maintenance on all terminal station battery banks.
- 20 • Replace 15 arrestors on power transformers.
- 21 • Complete PMs on 141 disconnect switches.
- 22 • Replace 13 disconnect switches.
- 23 • Replace 30 instrument transformers.
- 24 • Replace protective relays for three power transformer, two transmission lines, and two  
25 buses and install breaker failure protection at four stations.
- 26 • Complete Six-Year Protection and Control Maintenance procedures at six terminal  
27 stations.

- 1
  - Complete 77 Six-Year Instrument Transformer Doble Maintenance procedures.
- 2
  - Complete infrared scans at all terminal stations.



Appendix A  
Terminal Station Asset Management Overview





	Electrical
	Mechanical
	Civil
	Protection & Control
	Transmission & Distribution
	Telecontrol
	System Planning

## Terminal Station Asset Management Overview

Revision 1

July 2017

*A Report to the Board of Commissioners of Public Utilities*

1 Summary

2 Newfoundland and Labrador Hydro (Hydro) has developed an ongoing capital program to  
3 replace or refurbish assets as they reach the end of their design life, or require attention due to  
4 obsolescence or anticipated failure.

5

6 Before 2017, Hydro's terminal station projects could be divided into two categories; Stand-  
7 alone and Programs. Programs included projects that are proposed year after year to address  
8 the upgrade or replacements of deteriorated equipment, such as disconnects or instrument  
9 transformers, and have similar justification each year. Stand alone would include projects that  
10 do not meet the definition of a program. Hydro had typically had as many as 15 separate  
11 program-type projects in its Capital Budget Application, with each program based upon a  
12 particular type of asset.

13

14 Starting with the 2017 Capital Budget Application, Hydro implemented a change to how the  
15 terminal station programs are submitted for consideration by the Board of Commissioners of  
16 Public Utilities (the Board). Hydro has consolidated the programs into the *Terminal Station*  
17 *Refurbishment & Modernization Project*, thereby improving regulatory efficiency and easing the  
18 administrative effort for both the Board and Hydro and allowing Hydro to look for opportunities  
19 to realize efficiencies by improving coordination of capital and maintenance work in terminal  
20 stations.

21

22 In 2018, Hydro submitted a revised *Terminal Station Asset Management Overview* to provide an  
23 updated overview of Hydro's asset maintenance philosophies in one document. For each  
24 Capital Budget Application in the *Terminal Station Refurbishment & Modernization Project*,  
25 Hydro submits required terminal station work, referencing this Overview document.

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1 **1.0 Introduction**

2 Newfoundland and Labrador Hydro has 69 terminal stations which contain electrical  
3 equipment, such as transformers, circuit breakers, instrument transformers, disconnect  
4 switches, and associated protection and control relays and equipment, required to protect,  
5 control, and operate Hydro's electrical grid.

6

7 Hydro has an Asset Management System that governs the life cycle of its terminal station  
8 assets. This system monitors, maintains, refurbishes, replaces and disposes of assets with the  
9 objective of providing safe, reliable electrical power in an environmentally responsible manner  
10 at least cost. Within this system, assets are grouped such as breaker, transformers, grounding  
11 systems, buildings, and sites. This allows the asset managers to establish consistent practices  
12 to equipment specification, placement, maintenance, refurbishment, replacement and disposal.  
13 These practices mean that the monitoring, assessments, action justifications for capital  
14 refurbishment and replacement for asset sustaining projects are consistent. Hydro established  
15 programs which enact these practices for groups or sub groupings of assets, for example High  
16 Voltage Switch Replacements.

17

18 Part of Hydro's annual capital program is a sustaining effort to ensure the safety and reliability  
19 of Station assets. Historically, the Board of Commissioners of Public Utilities (Board) approval  
20 for this effort has been requested by Hydro submitting either individual projects for particular  
21 assets, or programs for Station sustaining work in its Capital Budget Application (Application).  
22 This approach can result in a segmented view of the expenditures to sustain Station assets. For  
23 example in the 2016 Application, there were 15 separate program-type projects submitted. The  
24 expenditures detailed in these projects according to the Board's classifications are normal  
25 capital expenditures. This situation provides an opportunity to increase regulatory efficiency.

26

27 With the 2017 Application, Hydro consolidated planned Terminal Station sustaining work into a  
28 project called *Terminal Station Refurbishment and Modernization Project* (the Project).  
29 Additionally, Hydro submitted a project titled "Terminal Station In-Service Failures", to cover

1 the replacement or refurbishment of failed equipment, or incipient failures. Hydro is utilizing  
2 this document, *Terminal Station Asset Management Overview*, (Overview) as a reference for  
3 both projects to streamline and focus information submitted. The Overview provides  
4 supporting information which was, historically, annually presented for similar classification  
5 projects in the Application. The remainder of this document provides information as to the  
6 assets involved, an overview of each asset program, and how this document will be updated in  
7 the event of changes to Hydro's asset management philosophies.

8  
9 Hydro will revise, and resubmit, the Overview as it implements changes to its asset  
10 management philosophies appropriate for inclusion in the Overview.

## 11 12 **1.1 Changes in Revision 1**

13 Hydro is submitting Revision 1 of this document with the 2018 Capital Budget Application. All  
14 material changes in this revision are shaded in grey, and are summarized below:

- 15 • Section 3.2 has been modified to include the Breaker Bypass Switch Installation  
16 program;
- 17 • Section 4.19 Install Breaker Bypass Switch Installation has been added.

18 Minor changes to syntax have been made to improve reading and to reflect that this document  
19 has been previously submitted, and is no longer a newly established approach. These minor  
20 changes have not been highlighted.

## 21 22 **2.0 Terminal Stations Background**

### 23 **2.1 Newfoundland and Labrador Hydro's Terminal Stations**

24 Terminal stations play a critical role in the transmission and distribution of electricity. Terminal  
25 stations contain electrical equipment, such as transformers, circuit breakers, instrument  
26 transformers, disconnect switches, and associated protection and control relays and  
27 equipment, required to protect, control, and operate the Hydro's electrical grid. Stations act as  
28 transition points within the transmission system, and interface points with the lower voltage

1 distribution and generation systems. Hydro owns and operates 69 terminal stations throughout  
2 Newfoundland and Labrador.

3

## 4 **2.2 Terminal Station Infrastructure**

5 Stations contain the following infrastructure, which is described throughout this report:

- 6 • Transformers
- 7 • Circuit Breakers
- 8 • Instrument Transformers
- 9 • Disconnect, Bypass and Ground Switches
- 10 • Surge Arrestors
- 11 • Grounding
- 12 • Buswork
- 13 • Steel Structures and Foundations
- 14 • Insulators
- 15 • Control Buildings
- 16 • Protection and Control Relays
- 17 • Yards, Fences and Access Roads
- 18 • Battery Banks

19

20 Many of Hydro's terminal stations were constructed in the 1960s. Annual capital commitment is  
21 needed to sustain terminal station assets to ensure that Hydro can continue to provide  
22 customers with reliable electrical service.

23

## 24 **3.0 Terminal Station Capital Projects**

### 25 **3.1 Historical Terminal Station Capital Projects**

26 In 2016 Capital Budget Application, there were 22 individual terminal station projects, which  
27 accounted for \$30 Million, or 16% of the Capital Budget. Historically, Hydro's terminal station  
28 projects were divided into two categories; Stand-alone and Programs. Programs include

1 projects that are proposed year after year to address the required refurbishment or  
2 replacement of assets such as disconnects or instrument transformers, and have similar  
3 justification and other information presented each year. Of the 22 individual terminal station  
4 projects proposed in 2016, 15 were program-type projects. In the 2017 Capital Budget  
5 Application, Hydro consolidated the historical station projects into the Terminal Station  
6 Refurbishment and Modernization Project.

7

### 8 **3.2 Hydro's Approach to Terminal Station Capital Project Proposals**

9 The programs now included in the Project are:

- 10 1. Upgrade Circuit Breakers (Beyond 2020)
- 11 2. Replace Disconnect Switches
- 12 3. Install Fire Protection
- 13 4. Replace Surge Arrestors
- 14 5. Upgrade Terminal Station Foundations
- 15 6. Upgrade Control Buildings
- 16 7. Upgrade Terminal Station for Mobile Substation
- 17 8. Install Breaker Bypass Switches
- 18 9. Protection and Control Refurbishment and Upgrades<sup>1</sup>

19

20 The Terminal Station Refurbishment and Modernization project excludes:

- 21 • Transformer Replacement & Spares – Although transformer replacement fits within the  
22 description of a terminal station program, these projects often have unique justification  
23 and a high project cost, and therefore are proposed separately.
- 24 • Accelerated Circuit Breaker Replacement – Hydro proposed the accelerated  
25 replacement of 230kV Circuit Breakers as part of the 2016 Capital Budget Application  
26 “Upgrade Circuit Breakers” project. This project involves the replacement of high-

---

<sup>1</sup> As noted in the 2017 edition of this document the 2016 Upgrade Terminal Station Protection and Control Upgrade, Upgrade Protective Relays, Upgrade Fault Recorders, Upgrade Data Alarm Systems and Install Breaker Failure Protection projects were combined in the Overview and Project as the Protection and Control Refurbishment and Upgrades Program.

1 voltage circuit breakers through the year 2020. As this project has already been  
2 approved, it is not included in the Terminal Station Upgrades and Modernization  
3 Program. However, future breaker replacements not captured in the 2016 “Upgrade  
4 Circuit Breakers” project will be included in future Capital Budget Applications, and  
5 therefore the justification for such programs is included in this report.

- 6 • Activities which cannot be scheduled for inclusion in a Capital Budget Application as  
7 these will be submitted as either a supplementary capital budget application or  
8 executed in the Terminal Stations In-Service Failures Project.
- 9 • Activities in response to additional load or reliability requirements. As these projects  
10 generally have unique justification, the projects will be proposed separately.
- 11 • Activities in response to significant isolated issues in a particular station, such as  
12 replacement of a failed power transformer. As these projects generally have unique  
13 justification, the projects will be proposed separately.

14  
15 Hydro continues to maintain individual records with regards to asset capital, maintenance and  
16 retirement expenditures and performance, which will be queried to support the development  
17 of the annual capital plan.

18  
19 This document is submitted to the Board as part of the 2018 Application. Hydro will annually  
20 submit *Terminal Station Refurbishment and Modernization Project* and *Terminal Station*  
21 *In-Service Failures Project proposals* referencing the most recent Overview. Future Applications  
22 will not include a copy of the Overview unless Hydro revises its contents. When the Overview is  
23 revised, Hydro will clearly denote such changes for review and approval by the Board.

### 24 25 **3.3 Benefits of this Approach**

26 As supporting information for programs, changes infrequently referencing the Overview in the  
27 Project documentation will eliminate the preparation and review of repetitious information

1 Hydro estimates that this approach could save up to \$120,000<sup>2</sup> annually, not including time and  
2 costs for review by the Board and Intervenors.

3

4 Hydro has a proactive Asset Management System that strives to anticipate future failures so  
5 that refurbishment or replacement can be incorporated into an Application. However, there  
6 are situations where immediate refurbishment or replacement, which has not been included in an  
7 Application, has to be undertaken due to the occurrence of an unanticipated failure or the  
8 recognition of an incipient failure so as to maintain the delivery of safe, reliable electricity at  
9 least cost. These situations seldom include extenuating or abnormal circumstances and costs.  
10 With aging Station assets unanticipated failures may increase. This increase will require  
11 additional future efforts to provide and review regulatory documentation. By introducing a  
12 *Terminal Station In-Service Failures* project, there will be a reduced need for that  
13 documentation and change management processes. Each year, Hydro will provide a concise  
14 summary of the previous year's work.

15

16 Hydro expects the *Terminal Station Refurbishment and Modernization Project* will provide  
17 opportunities whereby Hydro can further optimize the coordination of opportunities to  
18 optimize capital and maintenance work so as to minimize outages to customers and equipment  
19 as personnel look to further coordinate work by location.

20

## 21 **4.0 Asset Management Programs**

### 22 **4.1 Electrical Equipment**

#### 23 **4.1.1 High Voltage Instrument Transformer Replacements**

24 The metering protection, and control devices, such as protective relaying, power quality  
25 monitors, and Kilowatt-Hour meters used in generation and transmission systems are not  
26 manufactured to handle the electricity involved in those systems. Measurement of the  
27 electricity's currents and voltages are provided to these devices through a current transformer

---

<sup>2</sup> If the work undertaken in the 2017 *Terminal Station Refurbishment and Modernization Project* had been submitted as 12 individual projects, it is estimated preparation would be approximately \$10,000 per project.

1 (CT) and a potential transformer (PT) respectively. CT and PT are collectively known as  
2 instrument transformers (IT). Hydro has approximately 900 individual high voltage instrument  
3 transformers within the Island and Labrador Interconnected Systems.  
4 A high-voltage IT consists of an insulated electrical primary and secondary winding, tank and  
5 bushing components. The insulation system involves the use of insulating oil or dry type  
6 insulation and a high voltage porcelain bushing which allows the safe connection of the winding  
7 to high voltage conductors. The winding is enclosed in a steel tank.



Figure 1: 69kV CT (Left) and PT (Right)

8 Hydro's manages planned budgeted IT replacements in three categories:  
9 1. Condition  
10 2. PCB Compliance Replacements  
11 3. Manufacturer and model

12  
13 **Condition**

14 Deterioration or damage to the various IT components can result in the failure of the unit to  
15 provide accurate measurements to metering, protection and control devices, which may affect  
16 the safe and reliable operation of the generation and transmission systems. Failure could also

1 result in an oil spill. Also, in some situations pieces of the IT may be forcibly projected resulting  
2 in a safety risk for personnel in the area, or damage to other infrastructure.  
3  
4 Damage to an IT normally results from vandalism, impacts from catastrophically failed  
5 equipment or accidental contact of mobile equipment. Upon such incidents, Hydro assesses  
6 the electrical and physical integrity of IT to determine if replacement is required.  
7 Hydro monitors IT for physical and electrical deterioration by conducting regular visual  
8 inspections of the units as part of its station inspection program plus regularly scheduled  
9 station IR inspections and electrical insulation testing.  
10  
11 Physical deterioration involves conditions such as oil leaks, rusting, or small chips and cracks in  
12 the insulation. Figure 2 shows an example of rusting on a PT tanks.



**Figure 2: Rusting PT**

13 Electrical deterioration is identified by conducting Power Factor testing at intervals which is  
14 used to establish the rate and level of insulation degradation. Hydro uses a world recognized  
15 testing company, Doble Engineering Company, to provide an assessment of the test results

1 On an on-going basis, Hydro's asset management personnel review the unit deterioration  
2 information and determine when corrective maintenance or unit replacement is required.  
3 Hydro conducts minor IT corrective maintenance, such as painting and small bushing chip  
4 treatment. External services to economically undertake major corrective maintenance or unit  
5 refurbishments do not exist; so units requiring major corrective maintenance or refurbishments  
6 are replaced.

7

### 8 **PCB Compliance Replacements**

9 Environment Canada's PCB Regulations requires that by 2025 all ITs will not have a PCB  
10 concentration greater than 50ppm. Instrument transformers are sealed oil filled units, where  
11 the oil, which acts as an electrical insulator, has been known to contain PCBs for equipment  
12 prior to 1985. Due to the age of the units and the risk of introducing contamination such as air  
13 into the unit, which could impact the electrical integrity of IT, Hydro does not sample ITs.  
14 Therefore, establishing the actual PCB concentration in an IT is not possible. Hydro, in  
15 consultation with manufacturers, has established that units manufactured before 1985 are  
16 suspected to contain PCBs in concentration levels greater than or equal to 50 ppm. Thus Hydro  
17 has a program to replace all suspect oil-filled ITs before 2025.

18

### 19 **Manufacturer and Model**

20 In 2010 Hydro experienced a failure of a 230 kV ASEA IMBA Current Transformer. The failure  
21 analysis recommended this manufacturer and model be replaced over time. These  
22 replacements are included in this program.

23

### 24 **Exclusions from IT replacement program**

25 Modern-day circuit breaker technology includes CTs embedded in the circuit breaker bushings.  
26 Therefore, where possible, external CTs will be displaced by bushing CTs as circuit breakers are  
27 replaced, and such CTs are not included in this program.

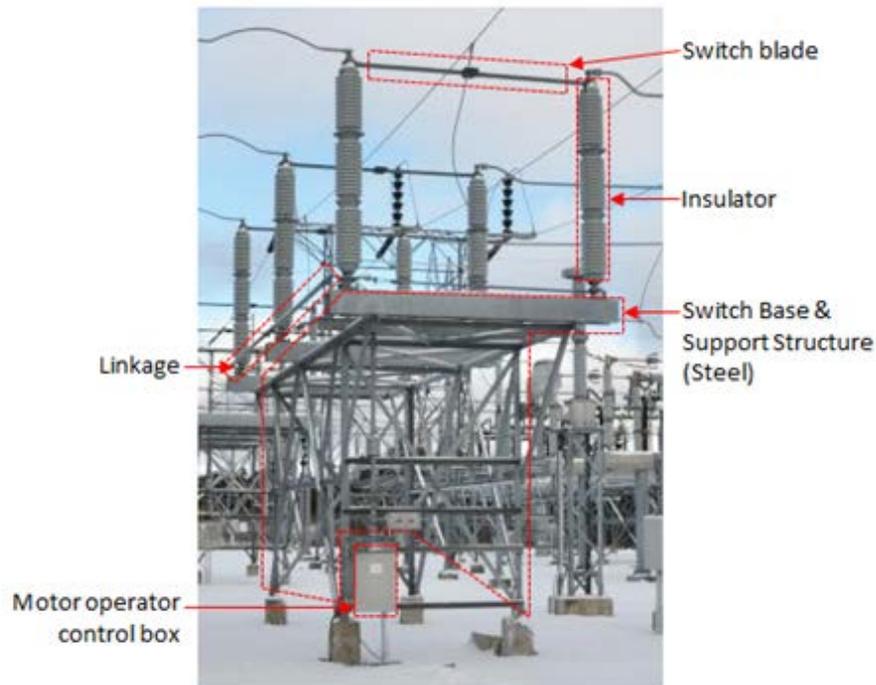
28

1 **4.1.2 High Voltage Switch Replacements**

2 High Voltage switches are used to isolate equipment either for maintenance activities or for  
3 system operation and control (Disconnect Switches). Switches are also used to bypass  
4 equipment to prevent customer outages while work is being performed on the equipment.  
5 Disconnect Switches are an important part of the Work Protection Code as they provide a  
6 visible air gap, i.e., visible isolation, for utility workers. Work Protection is defined as “a  
7 guarantee that an ISOLATED, or ISOLATED and DE-ENERGIZED, condition has been established  
8 for worker protection and will continue to exist, except for authorized tests.” Proper operation  
9 of disconnect switches is essential for a safe work environment and for reliable operation.

10

11 The basic components of a disconnect switch are the blade assembly, insulators, switch base  
12 and operating mechanism. The blade assembly is the current carrying component in the switch  
13 and the operating mechanism moves it to open and close the switch. The insulators are made  
14 of porcelain and insulate the switch base and operating mechanism from the current carrying  
15 parts. The switch base supports the insulators and is mounted to a metal frame support  
16 structure. The operating mechanism is operated either manually, by using a handle at ground  
17 level to open and close the blade, or by a motor operated device, in which case the switch is  
18 known as a Motor-Operated Disconnect (MOD). A disconnect and its associated components  
19 are shown in Figure 3.



**Figure 3: The various components of a high-voltage disconnect switch**

- 1 Hydro monitors the condition of its switches by conducting regular visual inspections of the
- 2 units as part of its station inspection program and its IR inspection program and by reviewing
- 3 reports from the JDE work order system or staff who operate the switch, outlining problems
- 4 such as inoperable mechanical linkages, misalignment of switch blades, broken insulators, and
- 5 seizing of moving parts. Asset management personnel determine the timing of corrective
- 6 maintenance or switch replacement. If the required parts are available then repairs are
- 7 undertaken as part of on-going maintenance. Switches that have no replacement parts
- 8 available due to obsolescence, damaged beyond repair or cannot be economically repaired and
- 9 do not require immediate replacement are designated for replacement under this program.
- 10
- 11 Figure 4 shows an example of a badly damaged disconnect switch.



**Figure 4: Broken insulator on 69 kV disconnect switch**

1 **4.1.3 Surge Arrestors Replacements**

2 Surge arresters (also known as lightning arrestors) are used on critical terminal station  
3 equipment to protect that equipment from voltage due to lightning, extreme system operating  
4 voltages and switching transients (collectively called overvoltages). In these situations, voltage  
5 at the equipment can rise to levels which could damage the equipment's insulation. The surge  
6 arrestors act to maintain the voltages within acceptable levels. Without surge arrestors,  
7 equipment insulation could be damaged and faults could result during overvoltages. Hydro  
8 typically has surge arrestors installed on the high side and low voltage sides of it 46 kV and  
9 above power transformers.

10

11 Figure 5 shows the arrestors on a 230kV power transformer.



**Figure 5: Western Avalon Terminal Station Transformer T3 230kV Surge Arresters**

- 1 Surge arrestors can fail because of the cumulative effects of prolonged or multiple  
2 overvoltages. When a surge arrester fails, it is not repairable and must be replaced  
3 immediately; otherwise the major equipment maybe exposed to damaging overvoltages. The  
4 older arrester designs have a higher incidence of failure than the newer designs.  
5  
6 Hydro's surge arrester asset management program replaces surge arrestors based upon the  
7 following criteria:
- 8 1. Removal of gapped type arresters with Zinc Oxide design due to enhanced performance
  - 9 2. Replace units due to a condition identified through visual inspections for chips or cracks  
10 or electrical testing such as Power Factor testing.
  - 11 3. If failures occur on a given transformer, all arresters on both the high and low side are  
12 considered for replacement either immediately or in a planned fashion.
  - 13 4. If transformers are being planned for maintenance or other Capital work, consideration  
14 is given to changing aged arresters on a common outage.

1 **4.1.4 Insulator Replacements**

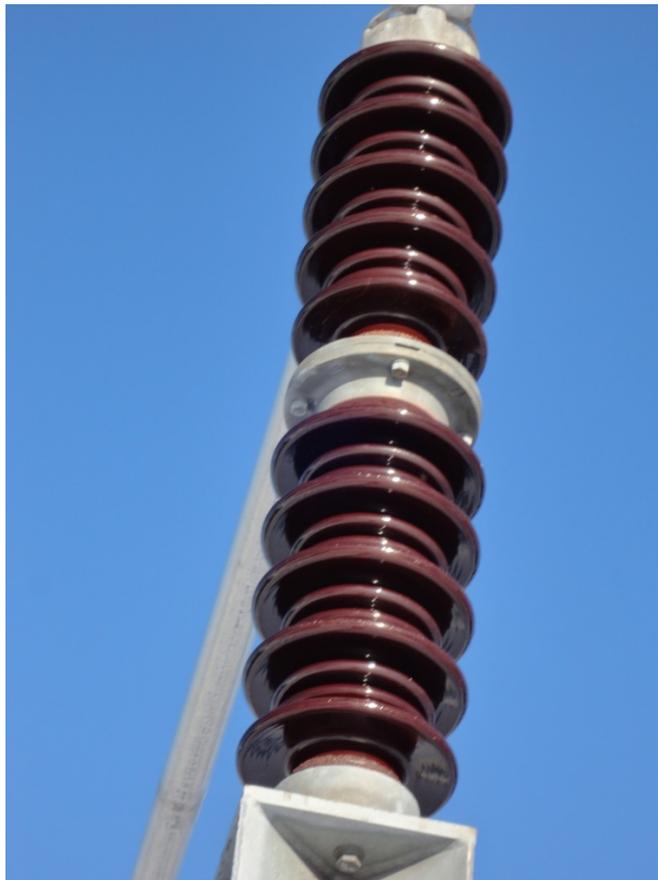
2 Insulators provide electrical insulation between energized equipment and ground. When an  
3 insulator fails and a fault occurs, a safety hazard to personnel and customer outages may occur.

4

5 Insulators consist of insulating material such as glass, porcelain and metal end fittings to attach  
6 the insulator to the structure and the conductor. The metallic hardware is mated with the  
7 porcelain or glass insulator using cement. There are different styles of insulators. An example  
8 of a suspension insulator is shown in Figure 6.

9

10 Terminal stations contain post type, cap and pin-top, multi-cone and suspension type  
11 insulators.



**Figure 6: A multi-cone type insulator prone to failure due to cement growth**

1 For insulators using porcelain, cement used in mating the porcelain and metal hardware. Some  
2 older insulators have been damaged by a phenomenon known as cement growth. This is a  
3 common problem in the utility industry. In such situations water is absorbed into the concrete  
4 causing swelling of the cement, during freeze/thaw cycles, placing stress upon the porcelain.  
5 Over time, the increasing pressure caused by cement growth will crack or break the porcelain  
6 resulting in insulator failure. In such situations, porcelain may fall presenting a safety hazard to  
7 crews or damaging equipment below. Also faults resulting in outages to customers often occur,  
8 when insulator failure leads to flash-over. Sometime ago insulator manufacturers identified and  
9 researched cement growth problems, and have improved their cement quality to eliminate this  
10 problem.

11

12 Hydro carries out detailed insulator surveys by geographical area. Hydro identifies any insulator  
13 types known to be prone to failure due to cement growth, and replaces these insulators under  
14 this program.

15

#### 16 **4.1.5 Grounding Refurbishment and Upgrades**

17 The grounding system in a terminal station or distribution substation consists of copper wire  
18 used in the ground grid under the station, gradient control mats for high voltage switches, and  
19 bonding wiring connecting the structure and equipment metal components to the ground grid.

20 In the event of a line to ground fault electrical potential differences will exist in the grounding  
21 system. If the grounding system is inadequate or deteriorated these differences may be

22 hazardous to personnel. These potential differences are known as step and touch potentials.

23 Effective station grounding reduces these potentials to eliminate the hazard.



**Figure 7: Typical grounding connection on terminal station fence**

1 To determine whether grounding upgrades are required, Hydro performs a step and touch  
2 potential analysis of the terminal station or distribution substation. Step and touch potential  
3 analysis involves the gathering of field data and conducting analysis in order to determine if  
4 ground grid modifications are required to eliminate step and touch potential hazard. This  
5 engineering is conducted in accordance with the Institute of Electrical and Electronic Engineers  
6 (IEEE) Standard 80-2000. Grounding systems with hazardous step and/or touch potentials are  
7 upgraded, by adding additional equipment bonding, gradient control mats, or copper wire to  
8 the station grounding grid. In the case where the terminal station grounding infrastructure has  
9 deteriorated with age, or is damaged due to accidental contact or vandalism, the grounding  
10 system is refurbished, by repairing damage or replacing missing infrastructure. Upgrades and  
11 refurbishments are made in accordance with Hydro's Terminal Station Grounding Standard.

1 **4.1.6 Power Transformer Upgrades and Refurbishment**

2 Power transformers are a critical component of the power system Transformers allow the cost  
3 effective production, transmission and distribution of electricity by converting the electricity to  
4 an appropriate voltage for each segment of the electrical system allow for economic  
5 construction and operation of the electrical system.

6  
7 Hydro has 136 power transformers 46kV and above, as well as several station service  
8 transformers at voltages lower than 46kV.

9  
10 The basic components of a power transformer are:

- 11 • Transformer steel tank which contains the metal core and paper insulated windings  
12 which does the voltage conversion; oil which is part of the insulating system and a  
13 gasket system which keeps the oil from getting into the environment
- 14 • Bushings mounted to the top of the transformer tank which connects the windings to  
15 the external electrical conductors.
- 16 • Radiators and cooling fans which remove heat for the transformer's internal  
17 components.
- 18 • Load tap changer is a device attached internally or externally through which  
19 transformer's voltage are maintained at acceptable levels.
- 20 • Protective devices to ensure the safe operation of the transformer, such as gas detector  
21 relays, oil level and temperature relays and gauges

22  
23 Figure 8 shows a picture of a 75 MVA, 230/66 kV power transformer at Hardwoods Terminal  
24 Station.

25



**Figure 8: Power Transformer**

- 1 Transformers are expensive components of the electrical system. Hydro, like many North
- 2 American utilities, is working to maximize and extend the life of its transformer by regularly
- 3 assessing their condition, executing regularly schedule maintenance and testing and
- 4 undertaking refurbishment or corrective actions as required. Transformers regularly undergo
- 5 visual inspection as part of Hydro's terminal station inspection, and scheduled preventative
- 6 maintenance and testing, to identify concerns regarding a transformer's condition such as:
  - 7 1. Insulating oil and paper deterioration
  - 8 2. Oil moisture content
  - 9 3. Oil leaks
  - 10 4. Tank, radiators and other component rusting/corrosion
  - 11 5. Tap changer component wear or damage.

- 1       6. Damaged/Deteriorated and PCB contaminated bushings;
- 2       7. Failure of the protective devices
- 3       8. Cooling fan failures

4

5 Details on the assessment procedures and corrective action for each of these concerns are  
6 provided below.

7

### 8 ***Transformer Oil Deterioration***

9 The insulating oil in a transformer and its tap changer diverter switch is a critical component of  
10 the insulation system. Normal operation of a transformer will cause its oil to deteriorate.  
11 Deterioration results from a number of causes such as heating, internal arcing of electrical  
12 components, or ingress of water moisture into the transformer. Deterioration of the oil will  
13 affect its function in the insulation system and may damage the paper component of the  
14 insulation system. Unacceptable levels of deterioration can affect the reliable operation of the  
15 transformer. To ensure the oil in a transformer is on acceptable quality, Hydro has an oil  
16 monitoring program, in which an oil samples are obtained annually from each transformer and  
17 then the samples are analyzed by a professional laboratory. The test results are assessed to  
18 determine the level of deterioration. If an unacceptable level of deterioration is identified  
19 required corrective action is identified by asset management personnel. This action entails  
20 either the refurbishment of the oil to improve its quality or the replacement of the oil.

21

### 22 ***Moisture Content***

23 Oil samples are also analyzed to determine their moisture content. Moisture in a power  
24 transformer may be residual moisture, or may result from the ingress of atmospheric moisture.  
25 Oil and insulating paper with high moisture content has a reduced dielectric strength, and  
26 therefore its performance as an electrical insulator is diminished. To address transformers with  
27 high moisture content, Hydro will install an online molecular sieve dry-out system, which  
28 circulates and dries the transformer oil without requiring an equipment outage.

1    **Oil Leaks & Corrosion**

2    Transformer oil leaks are an environmental hazard and as oil is part of the insulation system,  
3    unchecked leaks can affect the safe and reliable operation of a transformer. Leaks can be  
4    caused by a number of factors, including failed gaskets, perforated radiators, tanks piping and  
5    other steel components. Transformers are visually inspected for leaks as part of the regularly  
6    scheduled terminal station inspection program and assessed by asset management personnel  
7    to determine the level of corrective action. Minor action, such as small repairs, patching and  
8    minor painting is undertaken as part of the maintenance. Work requiring major refurbishments  
9    and replacements such as radiator or bushing replacements, gasket replacements and tank  
10   rusting refurbishment are undertaken under this program.

11

12   **Load tap changer**

13   Load tap changer diverter switches, which are externally mounted on the tank, adjust the  
14   voltage by changing the electrical connection point of the transformer winding. This involves  
15   moving parts, which are subject to wear and damage. Additionally, in older non vacuum  
16   designed diverter switches, arcing occurs during the movement, leading to deterioration of the  
17   insulating oil. This wear and deterioration can lead to failure of the tap changer. Oil testing  
18   techniques have been developed by professional laboratories which provide assessments of the  
19   condition of the parts and oil. Oil samples are obtained annually from each load tap changer to  
20   perform a Tap Changer Activity Signature Analysis (TASA) by the laboratory. This analysis  
21   provides a condition assessment of the tap changer oil and components. Hydro implements the  
22   laboratories recommendations. This ranges from continued or increased annual sampling,  
23   planned refurbishment to immediate removal from service, inspection and repair. The later  
24   two activities are covered by this project. Another component covered by this project is to  
25   correct leaking seals between tap changer diverter switches and the transformer main tank.  
26   Currently Hydro has several transformers that show low levels of combustible gases, such as  
27   acetylene, due to gasses migrating from the tap changer diverter switch compartment to the  
28   main tank.

1 **Bushings**

2 In addition to the aforementioned leaking bushings, Hydro must also address suspected to have  
3 PCB levels not compliant with the latest PCB Regulations, as well as bushings with degraded  
4 electrical properties.

5

6 The latest regulations state that all equipment remaining in service beyond 2025 must have a  
7 PCB concentration of less than 50 mg/kg. Hydro has approximately 500 sealed bushings that  
8 were manufactured prior to 1985 which are suspected to contain PCBs greater than 50 mg/kg  
9 and possibly greater than 500 mg/kg. Some sealed bushings have sampling ports to allow  
10 sampling, however Hydro does not sample due to small quantity of oil in bushings and the risk  
11 of contamination during sampling. Bushings which are known or suspected of having  
12 unacceptable PCB levels are replaced.

13

14 Hydro performs Power Factor testing on bushings every six (6) years as part of the transformer  
15 preventative maintenance. When Power Factor results indicate unacceptable electrical  
16 degradation, bushings are scheduled for replacement.

17

18 **Protective Devices and Fans**

19 Protective devices and cooling fans are tested during visual inspections and preventative  
20 maintenance, and are replaced when they fail to operate as designed or their condition warrant  
21 replacement. In addition, cooling fans are added where additional cooling is required due to  
22 increased loads.

23

24 **On-line Oil Analysis**

25 In addition to oil quality, Dissolved Gas Analysis (DGA) is performed on oil. DGA analyzes the  
26 levels of dissolved gases in oil, which provides insight into the condition of the transformer  
27 insulation. The presence of gases can indicate if the transformer has been subjected to fault  
28 conditions or overheating, or if there is internal arcing or partial discharge occurring in the  
29 windings. The annual oil sample test can only provide an analysis of transformer condition at

1 the time when the sample is taken. In 2015, as part of this program, Hydro began installing  
2 Online Dissolved Gas Monitoring on GSUs, to allow real-time, continuous monitoring of  
3 dissolved gases in oil. The on line gas in oil monitoring continuously monitors the transformer  
4 and provides early fault detection. Continuous data is also a useful tool for personnel to use to  
5 trend gases to help schedule repairs or replacement prior to in-service failures, improving the  
6 overall reliability of the Island Interconnected System. Continuous monitoring enables Hydro to  
7 reduce unplanned outages and lessen the probability of equipment in-service failure.

8  
9 This program is being extended to non-GSU transformers in 2017, with Online DGA being  
10 installed on critical power transformers on the Island Interconnected System. The factors used  
11 to determine the criticality score were submitted to the Board in the June 2, 2014  
12 “Transformers Report”. Hydro has identified 50 transformers for installation of online DGA  
13 devices through 2024.

#### 14 15 **4.1.7 Circuit Breaker Refurbishment and Replacements**

16 The circuit breaker is a critical component of the power system. Located in a terminal station,  
17 each circuit breaker performs switching actions to complete, maintain, and interrupt current  
18 flow under normal or fault conditions. The reliable operation of circuit breakers through its fast  
19 response and complete interruption of current flow is essential for the protection and stability  
20 of the power system. The failure of a breaker to operate as designed may affect reliability and  
21 safety of the electrical system resulting in failure of other equipment and the occurrence of an  
22 outage affecting more end users. Hydro has 195 terminal station circuit breakers with voltage  
23 rates greater than 66kV in service.

24  
25 Currently, Hydro maintains three different types of high voltage circuit breakers:

- 26 1. Air Blast Circuit Breakers (ABCB), which use high pressure air to interrupt currents and  
27 will be at least 38 years old at replacement. In the 2016 Capital Budget Application  
28 “Upgrade Circuit Breakers – Various Sites” project, approval was obtained to replace

- 1 ABCBs on an accelerated schedule by the end of 2020. This work is covered under a  
2 separate project and is not part of the work outlined in the Overview.
- 3 2. Oil Circuit Breakers (OCB), which use oil to interrupt currents and will be at least 36  
4 years old at replacement. In the 2016 Capital Budget Application “Upgrade Circuit  
5 Breakers – Various Sites” project, approval was obtained for the replacement of 10  
6 OCBs up to 2020 which not compliant with Environment Canada PCB regulations. The  
7 remaining non-compliant breakers will be replaced before 2025. From 2017, any  
8 replacements not previously approved in the 2016 Application will be included in the  
9 work conducted under this section of the Overview.
- 10 3. Sulphur Hexafluoride (SF<sub>6</sub>) Circuit Breakers, which use SF<sub>6</sub> gas to interrupt current and  
11 installation of these breakers started in 1979 and is used for all new installations. In the  
12 2016 Capital Budget Application “Upgrade Circuit Breakers – Various Sites” project,  
13 approval was obtained, until the end of 2020, for the mid-life refurbishment and  
14 replacement of SF<sub>6</sub> circuit breakers with voltage rates 66 KV and above. From 2017, any  
15 SF<sub>6</sub> replacements and refurbishments not previously approved in the 2016 Application  
16 will be included in the work conducted under this section of the Overview.



**Figure 9: Circuit Breakers – ABCB (left), Oil (middle), and SF<sub>6</sub> (right)**

- 17 As presented in the 2016 Capital Budget Application, “Upgrade Circuit Breakers – Various Sites”  
18 project, SF<sub>6</sub> circuit breakers rated at 138kv and above are required to be refurbished after 20  
19 years of service. Replacement of SF<sub>6</sub> circuit breakers rated at 66kv and above will be after 40  
20 years of service, as is consistent with Hydro’s philosophy, most recently presented to the board  
21 in the 2016 capital budget application “Upgrade Circuit Breakers – Various Sites” project. Some

1 SF<sub>6</sub> circuit breakers may require replacement before the 40-year service life period based upon  
 2 their condition and operational history. Hydro expects to replace up to six breakers per year  
 3 beyond 2020 and an average of five breakers and overhaul one breaker per year for 2022 and  
 4 2023 and not require overhauls again until beginning 2030. As per the 2016 Capital Budget  
 5 Application, “Upgrade Circuit Breakers – Various Sites” project, Hydro does not currently  
 6 overhaul breakers rated below 138kV.

7

8 Figure 10 shows the age distribution of circuit breakers not approved for replacement prior to  
 9 2017.

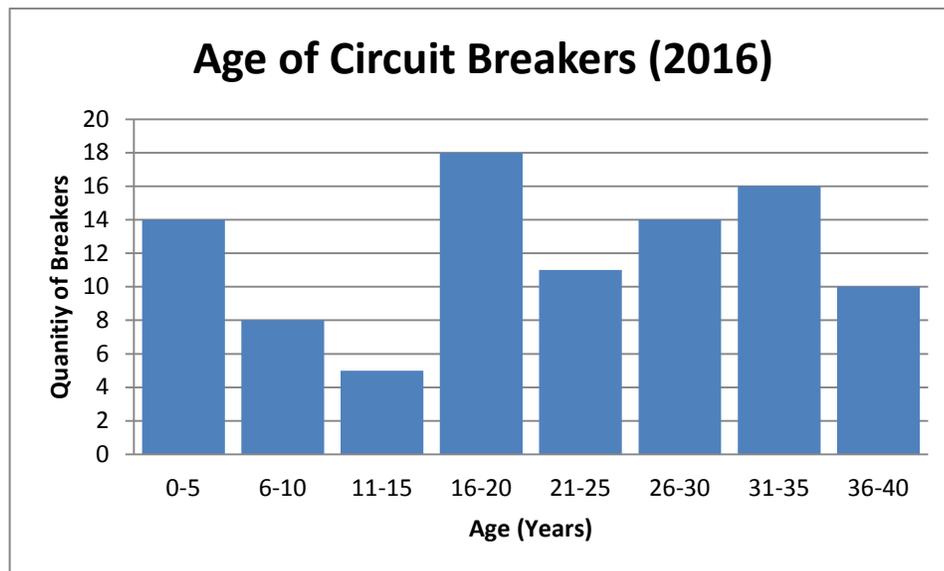


Figure 10: Age of Circuit Breakers Not Included in Ongoing Replacement Program

10 **4.1.8 Station Service Refurbishment & Upgrades**

11 The power required to operate the various terminal station and distribution substation  
 12 (collectively referred to as “station” equipment and infrastructure is provided by the Station  
 13 Service System. The station service system provides AC (Alternating Current) and DC (Direct  
 14 Current) power to operate the equipment in a station.

*Tab 12 - Terminal Station Asset Management Overview*

---

1 The AC station service is generally supplied by one or more transformers in the station. Due to  
2 their criticality, 230 kV terminal stations have a redundant station service feed, feed either  
3 through a redundant transformer tertiary, supplied from Newfoundland Power's electrical  
4 system where available, or by a diesel generator. Common AC station service loads are:

- 5 - Transformer Cooling fans
- 6 - Anti-Condensation Heaters
- 7 - Station Lighting
- 8 - Control building HVAC
- 9 - Control building lighting
- 10 - Air Compressors
- 11 - Battery Chargers

12

13 The DC station service is supplied by a battery bank, with is charged from the AC station service.  
14 The DC station service provides power to critical devices in the station, and is designed to allow  
15 operation of the station in the event of an AC station service failure. Hydro's DC station service  
16 system is a 125V system in the majority of the stations with some lower voltage stations and  
17 telecommunications equipment having 48V systems. Common DC station service loads are:

- 18 - Circuit Breaker Charging Motors
- 19 - Digital Relays
- 20 - Emergency Lighting
- 21 - Disconnect Switch Motor Operators
- 22 - Telecommunications Equipment

23

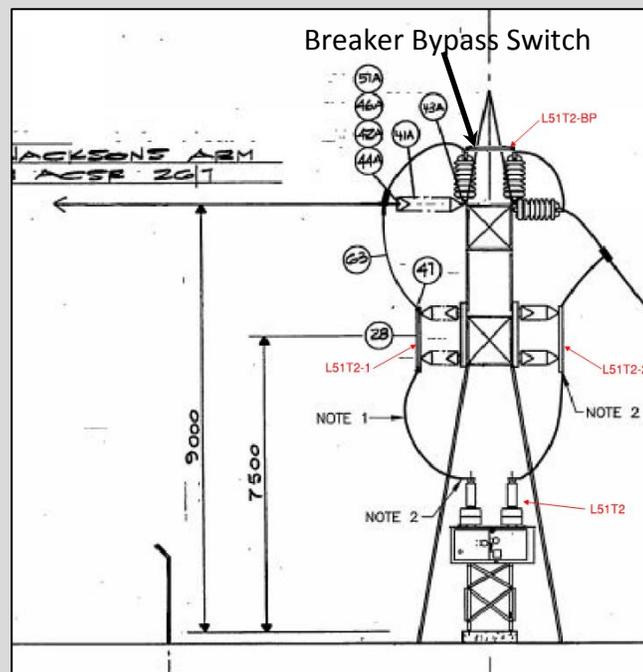
24 As terminal station equipment is replaced, added, or upgraded, the AC and DC station service  
25 loads may increase. Upon the installation of new equipment in the terminal station, Hydro  
26 carries out a station service study to determine the loading on the station service system. In the  
27 event that the new station service loads exceed the design load of the system, upgrades such as  
28 cable, circuit breaker panel, splitter, and transfer switch replacements or additions are  
29 required. Replacement of station service transformers and battery banks and chargers are not

1 included in this program, as they are addressed separately in the Application, under the *Replace*  
2 *Power Transformers and Replace Battery Banks and Chargers* projects.

3

#### 4 **4.19 Install Breaker Bypass Switches**

5 High voltage circuit breakers, with their associated protection and control equipment, are used  
6 to control the flow of electrical current to ensure safe and reliable operation of the electrical  
7 system. When a breaker is removed for service for maintenance, troubleshooting,  
8 refurbishment, or replacement, an alternate electrical path must be implemented to avoid  
9 customer outages. On radial systems<sup>3</sup>, this alternate path is accomplished using a bypass  
10 switch. When closed, the bypass switch permits electricity to flow around the breaker allowing  
11 the breaker to be safely de-energized, while maintaining service continuity.



**Figure 11: Example of Bypass Switch Installation**

12 Listed in Table 1 are six radial systems, servicing multiple customers, where breakers are  
13 installed without bypass switches. In order to ensure service continuity during breaker  
14 downtime, Hydro will install breaker bypass switches in these locations, starting with Howley

<sup>3</sup> A radial system is an electrical network that has only one electrical path between the source and the load.

1 breaker B1T2.

**Table 1: Circuit Breakers without Bypass Switches**

Breaker Location	Customers Affected
Bottom Waters L60T1	2253 Bottom Waters area customers
Buchans B2T1	665 Buchans area Newfoundland Power customers and Duck Pond Mine
Doyles B1L15	3563 Grand Bay, Port aux Basque and Long Lake area Newfoundland Power customers.
Howley B1T2	773 Hampden and Jackson's Arm area customers and 665 Newfoundland Power Howley area customers
Peter's Barren B1L41	1900 Great Northern Peninsula customers north of Daniel's Harbor
South Brook L22T1	2340 South Brook area customers.

2 Hydro expects the program to be completed in 2023

3

## 4 **4.2 Civil Works and Buildings**

### 5 **4.2.1 Equipment Foundations**

6 Reinforced concrete foundations support high voltage equipment and structures in Hydro's  
7 terminal stations. These foundations range in age from one to forty-five years. Terminal station  
8 foundations support equipment and buswork. The majority of these structures formed part of  
9 the original station construction and are in excess of thirty-five years of age.

10

11 The service life of galvanized steel structures varies depending on the operating environment,  
12 but can exceed 100 years, outliving the foundations on which they are built. A number of the  
13 foundations in Hydro terminal stations have deteriorated significantly due to repeated  
14 exposure to damaging freeze/thaw cycles, weathering, and age, leading to concerns over their  
15 integrity. Degraded structure foundations are shown in figures 11 and 12.



**Figure 12: Structure B1T1 Bottom Brook Terminal Station**



**Figure 13: Structure L01L37-1 Western Avalon Terminal Station**

- 1 To ensure foundations perform as per the original design intent, severely deteriorated concrete

1 foundations must be refurbished or replaced. Failure to complete repairs could result in a  
2 catastrophic failure, causing outages or personal injury. Hydro has carried out engineering  
3 inspections of all 230 kV stations and identified foundations requiring repairs. Additionally,  
4 Hydro performs visual inspections of foundations every 120 days during regular terminal station  
5 inspections. Foundations identified for repair are addressed under this program.

6

#### 7 **4.2.2 Fire Protection**

8 Hydro's terminal station control buildings contain combustible materials. As these facilities are  
9 unattended, a fire could spread, causing severe damage to protection and control wiring and  
10 equipment which would cause extended and widespread outages. To restore of a terminal  
11 station severely damaged by fire to normal operation could take months.

12

13 Hydro is installing gaseous fire suppression systems in its 230 kV terminal stations to protect  
14 the control cabinets and cables and any other critical equipment from being destroyed by a fire,  
15 without damaging sensitive electronic equipment and wiring.

16

17 In the 2015 and 2016 Capital Budget Application "Install Fire Protection" projects, Hydro  
18 received approval to install fire protection in the Holyrood and Bay d'Espoir terminal stations  
19 respectively. Due to their criticality, Hydro intends to continue its program to install fire  
20 suppression systems in all 230kV terminal stations.

21

### 22 **4.3 Protection, Control, and Monitoring**

#### 23 **4.3.1 Protection and Control Upgrades and Refurbishment**

24 The terminal station protection and control system automatically monitors, analyzes and causes  
25 action by other equipment, such as breakers, to ensure the safe, reliable operation of the  
26 electrical system, or to initiate action when a command is issued by system operators. The  
27 protection and control system also provides indications of system conditions and alarms, and  
28 allows the recording of system conditions for analysis. Hydro carries out capital work on various  
29 protection and control equipment, including:

- 1 • Protective Relays
- 2 • Breaker Failure Protection
- 3 • Tap Changer Controls
- 4 • Data Alarm Systems
- 5 • Frequency Monitors
- 6 • Cables and Panels

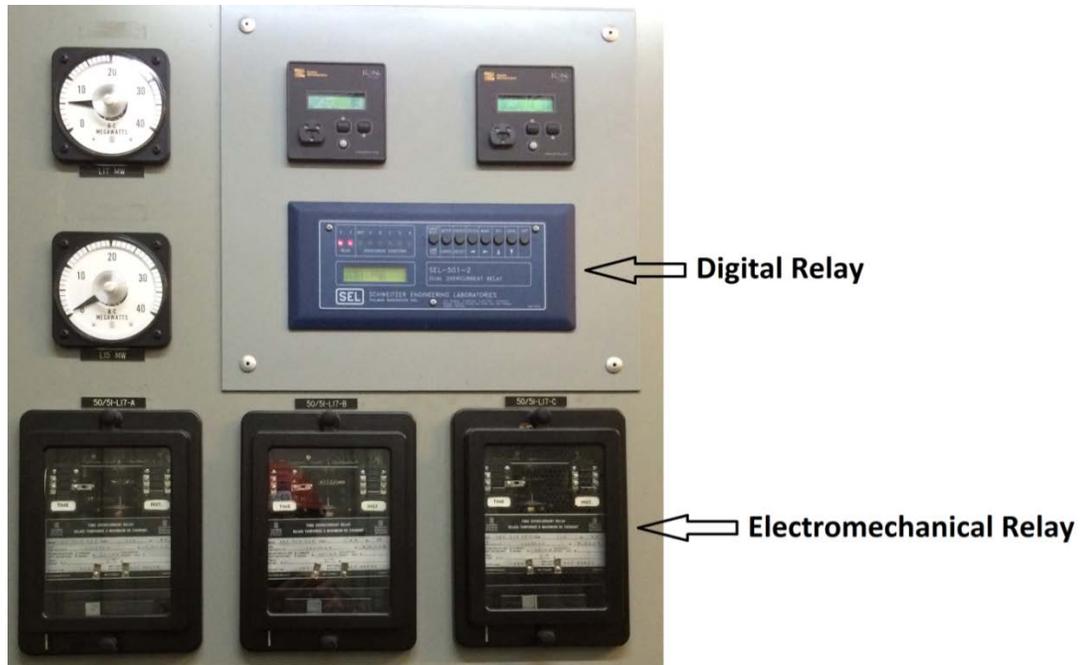
7

### 8 ***Electromechanical & Solid State Protective Relay Replacement***

9 Protective relays monitor and analyze the operation conditions of the electrical system. When a  
10 relay identifies unacceptable operating conditions, such as a fault, it will initiate an action to  
11 isolate the source of the condition by commanding high voltage equipment such as breakers to  
12 operate. Protective relays play a crucial role in maintaining system stability, preventing  
13 hazardous conditions from damaging electrical equipment, or harming personnel.

14

15 Older relays existing on Hydro's system are the electromechanical and older solid state types,  
16 and lack features such as data storage and event recording capability. Modern digital  
17 multifunction relays are used to replace these older style relays, as they have increased setting  
18 flexibility, fault disturbance monitoring, communications capability and metering functionality,  
19 and offer greater dependability and security, enhancing system reliability. Digital and  
20 electromechanical relays are showing in Figure 14.



**Figure 14: Digital and Electromechanical Relays**

1 In the “Report to the Board of Commissioners of Public Utilities Related to Alarms, Event  
2 Recording Devices, and Digital Relays” dated August 1, 2014, Section 3.1, “Review of Updates  
3 and Changes to Existing Digital Relay Program” stated that “Hydro plans to review its existing  
4 transformer, bus, and line protections in an effort to develop plans for future implementation  
5 of modern digital relays with data storage and fault recording capabilities.” To fulfill this  
6 commitment, Hydro completed the following:

- 7 • A review of all transformer, bus, and line protection on 230 kV, 138 kV, and 69 kV  
8 systems, including data storage and fault recording capabilities.
- 9 • A plan to replace all existing electromechanical transformer, bus, timer, and line  
10 protection relays with modern digital relays. The 230 kV relays are the priority for the  
11 first phase of the plan, with 138 kV and 69 kV to follow.

12  
13 As part of the annual Terminal Station Refurbishment and Modernization Project, Hydro will  
14 continue to execute the replacement of 230 kV electromechanical and obsolete solid-state  
15 transformer, line, and bus relays with modern digital multifunction relays, which began in 2016

1 under the “Replace Protective Relays” program. Additionally, in line with 2016 RFI CA-NLH-037,  
2 Hydro is installing redundant multifunction transformer protection relays in 2016 for  
3 transformers rated above 10 MVA. Under this program Hydro will continue to install these  
4 upgrades.

5

#### 6 **Breaker Failure Protection**

7 Protective relaying is designed to trip a breaker during fault conditions to remove the fault from  
8 the electrical system so as to minimize equipment outages and maintain system stability and  
9 safe, reliable operation. When a breaker does not properly isolate a fault, other breakers will be  
10 commanded to trip to isolate the fault. This will result in larger outages but will ensure isolation  
11 of the original fault in a time to minimize damage to equipment and minimize impact to the  
12 system. The failure of a breaker to isolate a fault when commanded is called a Breaker Failure.  
13 Circuit breaker protective relaying is designed to recognize a breaker failure and to initiate  
14 action to surrounding breakers to minimize damage to equipment and the spread of the impact  
15 of a breaker failure. This breaker protection feature is called Breaker Failure Protection.

16

17 Prior to 2014, breaker failure protection was implemented only in Hydro’s 230 kV terminal  
18 stations. In 2014, Hydro completed a review of breaker failure protection in 66 kV and 138 kV  
19 terminal stations. Hydro also developed a protection and control standard “Application of  
20 Breaker Failure Relaying”, calling for breaker failure protection on transmission breakers rated  
21 at 66 kV and above. From this review, Hydro identified 20 terminal stations requiring breaker  
22 failure protection.

23

24 As part of the Hydro’s 2016 Capital Budget Application, Hydro proposed and received Board  
25 approval for the installation of breaker failure protection in three (3) terminal stations. As part  
26 of the annual Terminal Station Refurbishment and Modernization Project, Hydro will continue  
27 its plan to execute the installation of breaker failure protection in the remaining terminal  
28 stations.

1    **Tap Changer Paralleling Control Replacement**

2    Tap changer paralleling controls are designed to:

- 3        1) Ensure the load bus voltage is regulated as prescribed by the setting  
4        2) Minimize the current that circulates between the transformers, as would be due to the  
5            tap changers operating on inappropriate tap positions.  
6        3) 3) Ensure the controller operates correctly in multiple transformer applications  
7            regardless of system configuration changes or station breaker operations and resultant  
8            station configuration changes.

9

10    Current tap changer controls are of similar vintage as the power transformers dating back to  
11    the late 1960's, and require replacement. Recent feedback from the tap changer paralleling  
12    control supplier indicated older equipment has capacitors that will dry out over time resulting  
13    in control issues. Additionally, it was recommended the same controller model be applied to all  
14    transformers to optimize tap changing control. The control issues as described by the supplier  
15    have been seen by Hydro staff at numerous sites through review, which indicated a high  
16    number of operations experienced at various sites.

17

18    Hydro plans to start replacing tap changer paralleling controls in 2018 beginning at Western  
19    Avalon Terminal Station.

20

21    **Equipment Alarm Upgrades**

22    Alarms inform the Energy Control Center and operating personnel that equipment and relaying  
23    requires attention, and are communicated to the Energy Control Centre, and/or displayed  
24    locally on the station annunciator.



**Figure 15: An annunciator commonly found in Hydro terminal stations**

1 Hydro’s review of Alarms, Event Recording Devices and Digital Relays found that by providing  
2 more detailed alarm schemes, the ECC and local operators are able to troubleshoot system  
3 events more accurately and quickly.

4

5 Hydro’s internal study identified required increases to alarm detail for five 230kV terminal  
6 stations to the ECC. Stony Brook, Holyrood, Sunnyside, Oxen Pond, and Massey Drive were  
7 assessed. Hydro proposed and received approval to implement the proposed upgrades at the  
8 Stony Brook terminal station as part of the 2016 Capital Budget Application “Upgrade Data  
9 Alarm Systems” project. Hydro will continue its plan to install improved data alarm  
10 management as part of the Terminal Station Refurbishment and Modernization project, with  
11 the remaining stations being addressed in future applications in 2018 and beyond.

12

### 13 ***Frequency Monitoring Additions***

14 As a result of investigations into the outage of January 2013, a recommendation was made to  
15 install frequency monitoring devices on the island interconnected system to allow better  
16 analysis of system events, such as pre and post-fault scenarios. It was recommended that one  
17 such device be installed in an Eastern, Western, and Central location on the interconnected

1 system. Hydro Place (East), Massey Drive Terminal Station (West), and Bay d’Espoir Terminal  
2 Station #2 (Central) have been chosen for the installation of frequency monitoring devices.

3

4 **Protection and Control Cable and Panel Modifications**

5 This program will cover protection and control panels and wiring may require alteration,  
6 replacement or addition to existing wiring due to deterioration from environment conditions,  
7 accidental damage or the modification/addition protection and control equipment.

## Appendix B

### Details of Terminal Station Preventive Maintenance, Overhaul and Replacement Criteria



## Details of Terminal Station Preventive Maintenance, Overhaul and Replacement Criteria

### 1 **1.0 Introduction**

2 The following outline's Hydro's the preventive maintenance (PM) program and Hydro's  
3 overhaul and replacement criteria for the various major asset classes within Terminal Stations.

### 5 **2.0 Power Transformers & Shunt Reactors**

- 6 • 120-Day PM (120 days): cooling fan function testing; operational data collection; and  
7 visual inspection.
- 8 • Oil Sample PM (one year by default, more frequently as needed): DGA; oil quality; and  
9 moisture.
- 10 • Furan PM (four years by default, one year as needed): to test Degree of Polymerization  
11 (DP) of the paper.
- 12 • Six-Year PM (six years): electrical testing (Doble Testing, winding resistance, winding  
13 insulation resistance, protective device insulation resistance, surge arrester grounding  
14 continuity); protective device function testing; tap changer function testing; cooling fan  
15 function testing; and visual inspection.
- 16 • Hydro's current replacement criteria for Power Transformer Replacement (46 kV and  
17 above) is based upon one of the following:
  - 18 1. Condition based upon DP (degree of polymerization) <400 for network  
19 transformers and <500 for Generator Step Up transformers in Asset Criticality A).
  - 20 2. Uncontrollable gassing which is an indication of an internal fault.
  - 21 3. Forecasted based upon DP value and rate of change of DP.
  - 22 4. An economic evaluation for a given transformer for refurbishment versus  
23 replacement three to five years prior to the unit becoming 55 years old.

24

1 Due to Hydro's aging transformer fleet Hydro has developed an ongoing refurbishment  
2 program to cover bushing replacements, radiator replacements, oil refurbishment, moisture  
3 reduction, on load tap changer overhaul and leak repair, transformer leak repair, protective  
4 device replacement , transformer painting, and installation of on line DGA monitors. The  
5 following will provide the details for each.

6

### 7 **3.0 Power Transformer Bushing Replacement**

8 Hydro's current replacement criterion is based upon one of the following:

- 9 1. Condition (bad Doble Test results as identified by Doble Engineering OR unobservable oil  
10 level OR non removable tap caps OR visual damage allowing moisture ingress).
- 11 2. Suspected of containing PCB-contaminated oil (All sealed equipment containing  $\geq 50$ ppm  
12 must be removed from service by 2025).

13

14 Prioritization: poor condition first (by condition severity), PCB-contaminated next.

15

### 16 **4.0 Power Transformer Radiator Replacement**

17 Hydro's replacement criterion is based upon the condition of the radiator (rust) from a visual  
18 inspection and ranking by an Asset Specialist.

19

### 20 **5.0 Power Transformer Oil Refurbishment**

21 Hydro's oil refurbishment criteria is based upon oil being IEEE Class III. Class III units will have  
22 their oil either reclaimed or replaced. If the oil has a PCB content greater than 2 ppm the oil will  
23 be replaced, otherwise it will be reclaimed to improve the oil quality.

1 **6.0 Power Transformer Moisture Reduction**

2 Hydro's moisture reduction criteria is based upon having paper >3.5% moisture OR paper is  
3  $\geq 2.5\%$  AND inferred DP is <1100)), AND replacement not forecasted within ten years of current  
4 year.

5

6 Prioritization: equal weighting of paper moisture severity and asset criticality.

7

8 **7.0 Power Transformer On-Load Tap Changer Leak Repair**

9 Hydro's criteria to complete leak repair for on On-Load Tap changers is based upon having  
10 stable acetylene and other combustible gases in the transformer, and a proven leak test. Units  
11 testing positive to leak tests are planned for refurbishment.

12

13 **8.0 Power Transformer On-Load Tap Changer Overhaul**

14 Hydro's criteria for tap changer overhaul is based upon

- 15 1. An annual oil sample to measure dissolved gases and particle count. Hydro uses a Tap  
16 Changer Analysis Signature Assessment (TASA) to provide a ranking of very good (1) to  
17 very poor (4). A rank >3; or
- 18 2. Stenestam Ratio > 5.0; or
- 19 3. Number of operations (based upon OEM recommendation for contact maintenance).

20

21 **9.0 Power Transformer Leak Repair**

22 Hydro's criteria to complete leak repairs is based upon:

- 23 1. Identified leaks.
- 24 2. Major refurbishment will include gasket replacements to prevent future leaks.

## 1 **10.0 Power Transformer Protective Device Replacement**

2 Hydro will complete transformer protective relay replacements if condition warrants as  
3 determine by 120-Day or Six-Year PM. Protective devices and associated cabling is also changed  
4 as required during other transformer refurbishment work.

5

## 6 **11.0 Power Transformer Online DGA Monitors**

7 Hydro's criteria for on-line DGA monitors is to install full monitoring of all combustible gases for  
8 Criticality A and B transformers (GE TransFix) and install GE Hydran units on criticality C and D  
9 units. All data is and will be brought back to a GE Perception Software that is remotely  
10 accessible by engineers and asset specialist.

11

## 12 **12.0 Power Transformer Painting**

13 Hydro's criterion for rust removal and painting is based upon a visual inspection for rust. As well  
14 transformers undergoing major refurbishment will have painting considered.

15

## 16 **13.0 Circuit Breakers**

- 17 • 120-Day PM: visual inspection, check pressures for Air and/or SF<sub>6</sub>, record heater amps.
- 18 • Annual Operate breaker PM is completed to confirm operation once per year.
- 19 • Oil sample from OCBs every three years.
- 20 • Every four years the following is completed for Air Blast Circuit Breakers - Conductor,  
21 timing, trip coil measurement, check auxiliary contact, check pressure switches, function  
22 test breaker, and measure trip coil resistance.
- 23 • Every six years the following is completed for SF<sub>6</sub> Circuit Breakers: check SF<sub>6</sub> pressure;  
24 check operating mechanism pressure; check conductor; measure trip coil resistance;  
25 check pressure settings; check primary connections; lubricate mechanism; and measure  
26 timing and function test breaker.

- 1 • Every six years the following is completed for Oil Circuit Breakers (OCB): change oil in  
2 compressor; check dash pot oil level, breaker in open position; check pressure switches  
3 and record, if applicable; inspect contactors; lubricate operating mechanism; measure  
4 and record run time of compressor from cut-in to cut-out; measure interrupter resistors  
5 (138 kV KSO only), check bushings and wipe down, if required; complete a dielectric  
6 test ASTM 877 of the oil; perform megger of each phase to ground with breaker; and  
7 perform doctor and timing.
- 8 • 138 and 230 kV SF6 breakers are planned for overhaul at mid-life (20 years) and  
9 replaced at 40 years or sooner if condition dictates. 69 kV SF6 circuit breakers are not  
10 overhauled but are planned to be replaced at 40 years or sooner if condition dictates.
- 11 • Oil circuit breakers are not overhauled and are being planned for replacement by 2025  
12 due to the bushings being suspect to contain PCBs  $\geq$  50 ppm.
- 13 • Air blast circuit breaker are no longer overhauled and a plan is in place to have all air  
14 blast circuit breakers removed from service at the end of 2020.

15

#### 16 **14.0 Protective Relays**

- 17 • Six-Year PM Inspection: Function test each protective relay one at a time: clean, dust,  
18 and inspect connections; connect the relay test equipment to the relay; configure the  
19 relay test equipment settings to those required for the relay; function test each in-  
20 service function of the relay using the relay test equipment; troubleshoot the relay if it  
21 fails any function tests; record and save the results in the relay testing software; and  
22 return relay to service.
- 23 • For Electromechanical Relays, perform the additional steps of: remove glass and clean  
24 inside and out; pull biscuit(s) and check for oxidation (tarnished); clean with a white  
25 eraser; unlock relay and gently pull out of case; check for Iron filings on operating disc, if  
26 equipped; clean contact surfaces with a burnishing tool; and manually move disc to look  
27 for smooth operation and to ensure it resets properly.

- 1 • Every six years, Function Test 230 kV circuit breakers from the protection during the  
2 scheduled 230 kV breaker PM.
- 3 • Historically protective relays were replaced based on age, performance, obsolescence,  
4 and their inability to provide the desired protection functionality and information  
5 required for fault analysis. Following the events of January 2014, Hydro formalized a  
6 protective relay replacement plan which will see protective relay systems (which had  
7 not already been previously replaced) replaced for all major equipment on the 230 kV  
8 system during the period from 2015 to 2026. Further plans will be developed for 138  
9 and 69 kV equipment. As well, as a result of the events of January 2014 plans have been  
10 put in place to upgrade alarm systems and breaker failure protection in major terminal  
11 stations.

12

### 13 **15.0 Current Transformers**

- 14 • 120-Day General Inspection, the following is checked: bushings; tanks; oil leaks;  
15 rust/paint condition; concrete base; primary connections; conduits; cabinets; and  
16 grounding.
- 17 • Every six years the following is done:
  - 18 ○ Wiring connections checked;
  - 19 ○ Secondary connections checked;
  - 20 ○ Heater amperage checked;
  - 21 ○ Touch-up painting done, as required; and
  - 22 ○ Doble Test performed.
- 23 • Current transformers are currently replaced based upon either :
  - 24 1. Condition as determined visual inspection for rust and leaks.
  - 25 2. If the unit is suspect to contain PCBs  $\geq 50$  ppm.
  - 26 3. If the unit is a 230 kV IMBA.

## 1 **16.0 Potential Transformers/Capacitive Voltage Transformers**

- 2 • On 120-Day General Inspection, the following is checked: bushings; tanks; oil leaks;  
3 rust/paint condition; concrete base; primary connections; conduits; cabinets; voltages at  
4 each secondary winding; and grounding.
- 5 • Every six years the following is done:
  - 6 ○ connections for position and tightness checked;
  - 7 ○ grounding device checked;
  - 8 ○ coupler box internally inspected;
  - 9 ○ gaskets and gap clearances checked;
  - 10 ○ heater amperage checked;
  - 11 ○ touch-up painting done, as required;
  - 12 ○ perform Doble Test;
  - 13 ○ surge protection device in CVT junction box checked/tested, if fitted for wave-trap;
  - 14 ○ ground switches cleaned and lubricated; and
  - 15 ○ surge gap checked
- 16 • Potential transformers and capacitive voltage transformers are currently replaced based  
17 upon either:
  - 18 1. Condition as determined visual inspection for rust and leaks.
  - 19 2. Condition as determined by Doble Testing.
  - 20 3. If the unit is suspect to contain PCBs  $\geq 50$  ppm.

## 22 **17.0 Surge Arresters**

- 23 • 120-Day Power Transformer inspection, a visual inspection is performed.
- 24 • Every six years, a visual inspection and a Doble Test are performed.
- 25 • Arresters are replaced based upon:
  - 26 1. Doble Testing indicates a failed unit;
  - 27 2. Visual inspection identifies severe commination or insulator cracking;

- 1           3. Arrester type is prone to failure;
- 2           4. A transformer is being replaced (consideration will be given to installing arrester
- 3           replacement).

4

5   **18.0 Disconnects**

- 6           • 120-Day inspection is completed which includes: visual check for alignment and signs of
- 7           overheating; insulator conditions; and heater.
- 8           • Annual Infrared scans to look for hot spots. The following guidelines shows temperature
- 9           difference between phases and outlines response time required to address identified
- 10          hot spots:

Priority	Temp. Difference ( $\Delta T$ Phase to Phase)	Respond Within
1 (Emergency)	Visually Hot	24 Hours
2	Above 50°C	1 week
3	20°C to 50°C	1 month
4	Below 20°C	1 year

- 11          • Every six years (one or three years as well if located in severe environmental
- 12          contamination) the following is checked: All connections and contacts; switch operation;
- 13          contacts are greased; and linkages and operating mechanism are lubricated. On motor
- 14          operated disconnects the motor operation is checked and if load break, interrupter
- 15          modules are checked.
- 16          • Disconnects are replaced mainly based primarily on: condition and operating problems
- 17          and issues as determined by issues found during PM's; problems encountered during
- 18          operation; excessive corrective maintenance required; etc. Secondary prioritization for
- 19          the long term plan is based on equipment age.

## 1 **19.0 Batteries and Chargers**

- 2 • 120-Day inspection includes: voltmeter checks; ammeter checks; and visually checking  
3 battery condition as well as electrolyte levels for flooded cells. Distilled water may be  
4 added to flooded cells and equalize charge given if required.
- 5 • Annually the batteries and chargers are inspected and cleaned. Also included in this is a  
6 conductance test performed on all the cells and straps with a Midtronics battery tester.  
7 For flooded cells the specific gravity is also checked on all cells.
- 8 • Discharge testing is completed for all battery banks during factory acceptance testing  
9 and is scheduled to be completed on Criticality A and B flooded cell banks after ten  
10 years of being in service and then every five years thereafter.
- 11 • Battery banks and chargers are recommended to be replaced after 20 years and VRLA  
12 batteries after ten years. Equipment condition and operating problems are also  
13 considered and equipment is replaced sooner if required.

14

## 15 **20.0 Air Systems**

- 16 • Compressor Annual PM (one year): change deteriorated disposable parts; cleaning;  
17 record operational data; performance testing; protective device function testing, and  
18 visual inspection
- 19 • Monthly Air System PM (monthly): cleaning; record operational data; performance  
20 testing; protective device function testing; and visual inspection
- 21 • Compressor overhauls: overhauls are based on the inspections performed, as well as  
22 experience. Factors considered for compressor overhauls are: excessive oil  
23 consumption; change in inter-stage pressure/back pressure; excessive time to bring  
24 system up to pressure; oil leaks; broken valve spring/overheating; excessive noise; and  
25 vibration, etc.
- 26 • Many of the air systems have been upgraded prior to the decision to replace all air blast  
27 circuit breakers and as a result there is no longer a plan in place to replace air dryers or

1 compressors. Any remaining compressors used in a different application will be  
2 assessed by the each for replacement.

3

#### 4 **21.0 Grounding**

- 5 • 120-Day PM (120 days): visual inspection.
- 6 • Grounding is upgraded as a result of visual inspections and grounding analysis  
7 completed in accordance with IEEE Standard 80.

8

#### 9 **22.0 Capacitor Banks**

- 10 • 120-Day PM (120 days): record operational data, blown fuse replacement, visual  
11 inspection.
- 12 • Six-Year PM (six years): record operational data, electrical testing (capacitance,  
13 insulation resistance), blown fuse replacement, cleaning, visual inspection.

14

15 Hydro will plan replacement of capacitor banks based upon condition or consider replacement  
16 as banks approach 35 years in service.

## Appendix C

### 2017 Terminal Station and Transmission Line Project Status



**Hydro Island Interconnected System - 2017 Capital Projects Status  
Transmission System and Terminal Station Assets**

Asset Category	Project Description	Status of 2017 Planned Construction Completion
Transmission	Rerouting of Transmission Line and Distribution Line - Sally's Cove	Complete
Transmission	Structures Replacement and Restoration - TL 212 and TL 201	Complete
Transmission	Perform Wood Pole Line Management Program	See Note 1
Terminal Stations	In-Service Failures - Various Sites	See Note 2
Terminal Stations	Purchase Capital Spares - Terminal Stations	Complete
Terminal Stations	Upgrade Aluminum Support Structures - Holyrood	Complete
Terminal Stations	Purchase Backup Diesel For Station Service - Grand Falls and Buchans	Complete
Terminal Stations	<b><u>Terminal Station Refurbishment and Modernization - Various Sites</u></b>	
Terminal Stations	- Install Frequency Monitors - Various Sites	See Note 3
Terminal Stations	- Upgrade Equipment Foundations - Various Sites	Complete
Terminal Stations	- Replace Surge Arrestors - Various Sites	Complete
Terminal Stations	- Upgrade Power Transformers - Various Sites	See Note 4
Terminal Stations	- Cable Upgrades - Various Sites	Complete
Terminal Stations	Upgrade Circuit Breakers - Various Sites (2016-2020)	See Note 5
Terminal Stations	Replace Protective Relays - Various Sites	See Note 6
Terminal Stations	Replace Disconnect Switches - Various Sites (2016-2017)	See Note 7
Terminal Stations	Upgrade Digital Fault Recorders - Various Sites	Complete
Terminal Stations	Upgrade Data Alarm Systems - Various Sites	See Note 8
Terminal Stations	Install Breaker Failure Protection - Various Sites	See Note 9
Terminal Stations	Install Fire Protection in 230 kV Stations - Bay d'Espoir	See Note 10
Terminal Stations	Upgrade Terminal Station for Mobile Substation - Cow Head	Complete
Terminal Stations	Replace Instrument Transformers - Various Sites	See Note 11
Terminal Stations	Replace Battery Banks and Chargers - Various Sites (2017-2018)	Complete
Terminal Stations	Interconnection of new transmission line TL 267 at Bay d'Espoir and Western Avalon	Complete
Terminal Stations	Interconnection and splitting of lines to place Soldiers Pond Terminal Station in service for Lower Churchill Project	Complete
Terminal Stations	Interconnection of a new 230 kV AC station at Bottom Brook and Granite Canal to accommodate new TL 269 and Emera DC link	See note 12

**NOTES**

1 - The 2017 scope of work for the Wood Pole Line Management Program included the inspection and treatment of 2,363 poles and the replacement of approximately 43 poles, 38 crossarms, 78 sets of crossbracing, 41 sets of knee bracing and many other smaller components. Work on TL 203 that carried over into 2018 included the replacement of two poles, two crossarms and one crossbrace. This work was completed on February 1st, 2018.

2 - In 2017, In-Service Failures executed one Interrupter replacement, four Sure Arrestor replacements, one station transformer replacement, 32 transformer protective device replacements, one breaker fail protective circuit upgrade, one mobile transformer refurbishment and one 138 kV Breaker Replacement. Three (3) spare breakers (one 230 kV, one 138 kV and one 69 kV) for the stand-by equipment pool were ordered with delivery on February 15, 2018.

3 -The 2017 scope of work for Install Frequency Monitors - Various Sites was to install frequency monitoring equipment at three sites: Hydro Place Test Room; Bay d'Espoir Terminal Station 2 (Central); and Massey Drive (West). Due to high demands on engineering resources in 2017 resulting in late ordering and delivery of equipment, the construction work was deferred to 2018. Work which was deferred was deemed low risk to the Island Interconnected System and is scheduled to be completed in 2018.

4 - The 2017 scope of work for transformer refurbishments included transformer refurbishments at 16 terminal stations, with work on multiple transformers at seven of these sites. The type of work completed included bushing replacement, oil replacement and/or reclamation, radiator replacement, tap changer overhauls, transformer rust removal and painting, transformer leak assessments, transformer leak repairs, tap changer oil replacement and/or reclamation and the addition of transformer online gas monitors on six transformers at five sites. The planned work at Hinds Lake included removal of rust and painting of Hinds Lake T1, and addition of radiator fans to T1 and T2. This was not completed in 2017 due to late delivery of parts for the fan addition and internal resource availability for painting. The planned work at Stony Brook included a T2 tap changer overhaul, which was not completed due to unavailability of the tap changer Original Equipment Manufacturer representative. The planned work at Bay d'Espoir included replacement of T1 radiators, which was not completed due to late delivery of the radiators. The removal of rust and painting of transformers T1 at Hawke's Bay and GT1 at Roddickton was not completed due to internal resource availability. Work which was deferred was deemed low risk to the Island Interconnected System and is scheduled to be completed in 2018. Late delivery components have been received and Hydro is construction ready in the unlikely event of a failure.

5 - The 2017 scope of work for Upgrade Circuit Breakers - Various Sites (2016-2020) included the assessment, replacement, or refurbishment of 18 circuit breakers. Sixteen were completed. Two breaker replacements at Bay d'Espoir (B3B4, B5B6) were deferred to 2018 due to the impacts of higher priority work including the integration of TL 267, Labrador-Island Link, and Maritime Link on their timely completion. Work which was deferred was deemed low risk to the Island Interconnected System and is scheduled to be completed in 2018.

6 - The 2017 scope of work for Replace Protective Relays - Various Sites included the Protection Upgrade at eight locations. Four were completed. Review of the overall work plan for 2017 led to recommendations to defer lower priority work in order to achieve success for higher priority work including the integration of TL 267, Labrador-Island Link, and Maritime Link. As a result of this review construction and installation of the protection upgrade for Bay d'Espoir Transformer T6 and Generating unit G6 were deferred. Line protection upgrade for Holyrood 39L was deferred to 2018 to coincide with the replacement of breaker B8L39 that was moved from 2019 to 2018. Holyrood T5 was deferred to 2018 due to lack of construction resources (Internal and Contract) available to perform the work. All materials have been procured and engineering is complete for these scopes of work. The deferral of this work did not pose any risk to the operation of the Island Interconnected System.

7 - The 2017 scope of work for Replace Disconnect Switches - Various Sites included the installation of disconnect switches at 15 locations. 12 were completed. Review of the overall work plan for 2017 led to recommendations to defer lower priority work in order to achieve success for higher priority work including the integration of TL 267, Labrador Island Link, and Maritime Link. As a result of this review construction and installation of the disconnect switches B1B2-1, B3B4-1 at Bay d'Espoir and B1L02-2/L02G at Sunnyside were deferred. All materials have been procured and engineering is complete for these scopes of work. The deferral of this work did not pose any risk to the operation of the Island Interconnected System.

8 - The 2017 scope of work for Upgrade Data Alarm Systems - Various was to upgrade the data alarm systems in Stony Brook. Due to high demands on Protection and Control Resources in 2017, the majority of the construction work for this project has been deferred, with the remainder of the construction work starting in February 2018, with completion by April 2018. The deferral of this work did not pose any risk to the operation of the Island Interconnected System.

9 - The 2017 scope of work for Install Breaker Failure Protection - Various Sites was to complete breaker fail protection at three terminal stations. Due to high demands on Protection and Control Resources in 2017 and outage restrictions, the construction work was partially deferred to 2018. Construction work at Howley and Hinds Lake is substantially complete and requires an outage for final terminations and commissioning, scheduled for September 2018. Work at Indian River is scheduled to start in April 2018 with expected completion by July 2018. The deferral of this work did not pose any risk to the operation of the Island Interconnected System.

10 - The 2017 scope of work for Install Fire Protection in 230kV Stations - Bay d'Espoir included the installation of a clean agent fire detection and suppression system in Terminal Station 2. The entire construction work scope was deferred to 2018 due to dependency on the completion of TL 267 building extension and ventilation modifications. The deferral of this work did not pose any risk to the operation of the Island Interconnected System.

11 - The 2017 scope of work for Replace Instrument Transformers - Various Sites included the replacement of 19 Instrument Transformers in the Island Interconnected System. Fifteen Instrument Transformers were completed as planned in 2017. One Instrument Transformer in Peter's Barren was cancelled as it was previously replaced in 2008 and in good condition, three Instrument Transformers in Oxen Pond were deferred to 2018 due to late delivery and outage availability. The deferral of this work did not pose any risk to the operation of the Island Interconnected System.

12 - The 2017 scope of work included modification of five transmission line protection relays and two transformer protection relays, telecommunication system modifications, and decommissioning of the 230 kV ac station in Bottom Brook. All work was substantially complete in 2017 and the interconnection to Emera's new stations in Bottom Brook and Granite Canal was commissioned and energized. There were minor deficiencies outstanding on the project, some of which have already been completed in early 2018. These deficiencies do not affect the operation of the new Emera infrastructure.